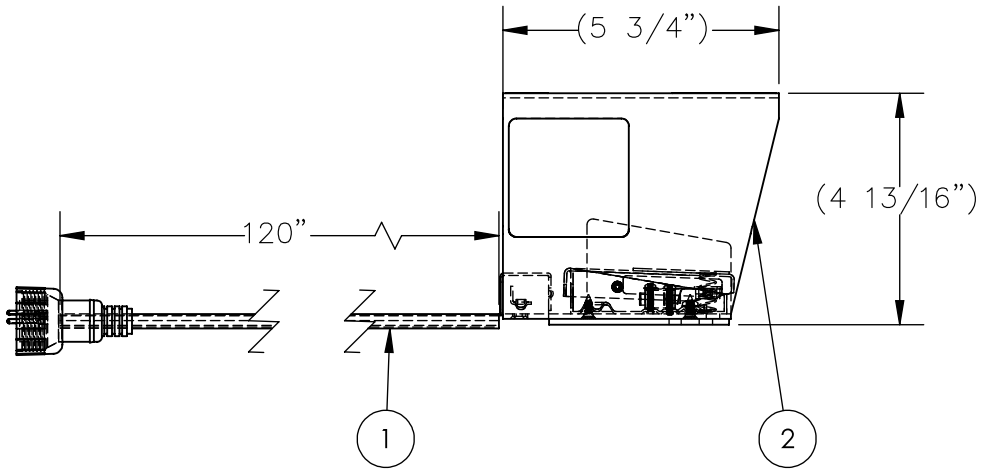
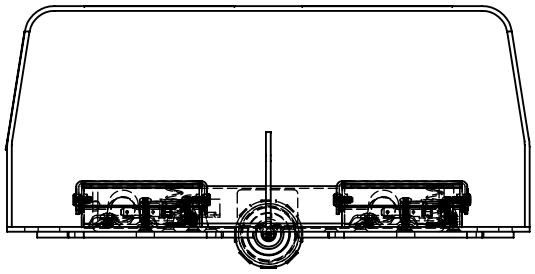
LOCATION: C:\PDM Vault\Archive\90-99\	MODEL: 99-522-037	WEIGHT: 8.64

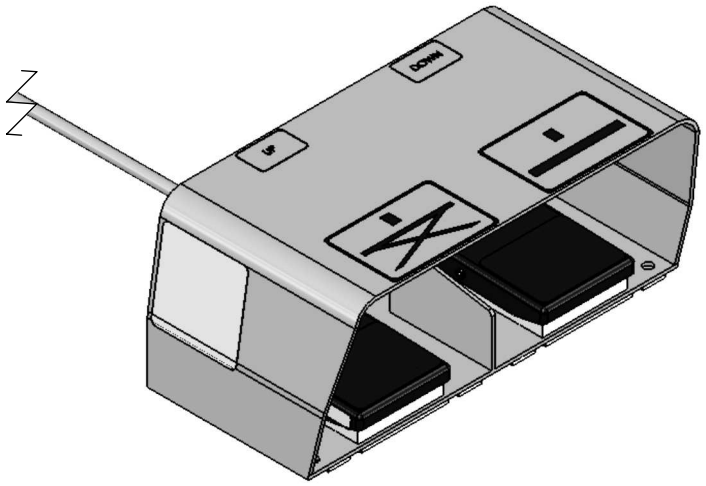
ASSEMBLED @ HPI WIRE ASSEMBLIES

REVISIONS				
ECR	REV.	DESCRIPTION	DATE	INITIAL
4332	A	REPLACES 7-PIN 01-522-012	2/16/2018	BCN
4614	B	ADDED "ASSEMBLED @ HPI WIRE ASSEMBLIES" NOTE	3/26/2019	BCN





BLACK WIRE CONNECTS TO COMMON ON **BOTH SWITCHES**
RED WIRE CONNECTS TO NORMALLY OPEN ON **"UP" RAISE**
ORANGE WIRE CONNECTS TO NORMALLY OPEN ON **"DOWN" LOWER**



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	99-022-026	SWITCH, FOOT PEDAL, TWIN W/ GUARD	1
1	99-533-054	ASSEMBLY, CORD, STRAIGHT, 18/3, 120", MOLDED MALE PLUG, 3-PIN W/O PENDANT	1

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:		
REMOVE ALL BURRS AND SHARP EDGES		
DIMENSIONS ARE IN INCHES		
CONCENTRIC	.006 TIR	.060 TIR
ANGLES	± 0° 30'	± 1° 0'
DECIMALS	x.xxx ± .005 x.xx ± .010 x.x ± .025	± .015
FRACTIONS	± 1/32	± 1/16
TOLERANCES	MACHINE	WELDMENT
COMMENTS: DO NOT SCALE DRAWING		

Vestil Manufacturing Co.

DESCRIPTION: ASSEMBLY, FOOT CONTROL, 2-PEDAL, STRAIGHT CORD, 18/3, 120", 3-PIN, MALE PLUG

MODEL NO: FC-2, FC-4

DRAWN BY:	DATE:	SCALE:	SIZE
B.NOTHNAGEL	2/16/2018	1:4	A

MAT'L: AS LISTED

DWG. NO. 99-522-037

5 4 3 2 1