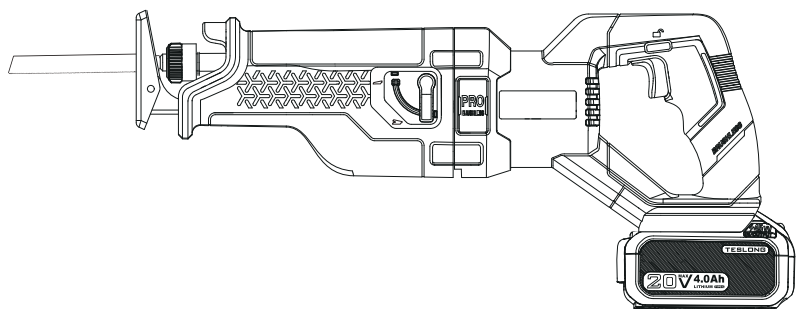


# TESLONG

## Cordless & Brushless Reciprocating Saw



## User Manual

Model: ML-RS35-200K

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# SAFETY GUIDELINES – DEFINITIONS

It is important for you to read and understand this manual. The information it contains relates to protecting YOUR SAFETY and PREVENTING PROBLEMS. The symbols below are used to help you recognize this information.

## **Danger**

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

## **Warning**

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

## **Caution**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

## **Notice**

Used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

## **Safety Rules**

### **Warning**

Read all safety warnings and instructions. Failure to follow the warnings and instructions may result in electric shock, fire or serious injury.

## **Save All Warnings and Instructions for Future Reference**

- Change to: The term "power tool" refers to both corded (mains-operated) and cordless (battery-operated) tools.

## **Work Area Safety**

- Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

## **Electrical Safety**

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed (grounded) surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed (grounded).
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges, or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord rated for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply. Using a GFCI reduces the risk of electric shock.

### **Personal Safety**

- Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection. Protective equipment such as dust masks, nonslip safety shoes, hard hats, or hearing protection used for appropriate conditions will reduce personal injuries.
- Prevent unintentional starting. Ensure the switch is in the OFF position before connecting to a power source and/or battery pack, picking up, or carrying the tool.
- Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.
- Remove any adjustment key or wrench before turning the power tool ON. A wrench or a key left attached to a rotating part of the power tool may result in serious personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing, and gloves away from moving parts. Loose clothing, jewelry, or long hair can be caught in moving parts.
- If devices for dust extraction or collection are provided, ensure they are connected and properly used. Using dust collection can reduce dust-related hazards.

### **Tool Handling Safety**

- Hold the power tool by insulated gripping surfaces when performing an operation where the cutting accessory may contact hidden wiring. If a cutting accessory contacts a "live" wire, exposed metal parts of the power tool may become "live" and could give the operator an electric shock.
- Use auxiliary handle(s) if supplied with the tool. Loss of control can cause serious personal injury.
- Use clamps or another practical method to secure and support the workpiece to a stable platform.
- Holding the workpiece by hand or against your body leaves it unstable and may lead to loss of control.

- When not in use, place tool on its side on a stable surface where it will not cause a tripping or falling hazard. Some tools with large battery packs will stand upright but may be easily knocked over.
- Keep your hair, clothing, and gloves away from air vents. Air vents often cover moving parts in which these items can be caught.
- Hold tool firmly with two hands, one hand on the handle, and the other gripping the bottom around the battery area. Use auxiliary handle if provided. Loss of control can cause serious personal injury.

### **⚠ Warning-California Proposition 65**

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks, cement, and other masonry products; and arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies depending on how often you perform this type of work. To reduce your exposure to these chemicals, work in a well-ventilated area and use approved safety equipment, such as dust masks specially designed to filter out microscopic particles.

- Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water. Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water. Dust entering your mouth, eyes, or contacting your skin may promote absorption of harmful chemicals.

### **⚠ Warning - Dust and Noise**

Use of this tool can generate and/or disperse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from your face and body.

- Wear appropriate hearing protection during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

### **⚠ Warning-Personal Protective Equipment**

Always use safety glasses. Everyday eyeglasses are not safety glasses. Also use face or dust mask if operation is dusty.

Always wear certified safety equipment:

- ANSI Z87.1 eye protection (CAN/CSA Z94.3),
- ANSI S12.6 (S3.19) hearing protection,
- NOSH/OSHA respiratory protection.

# BATTERY CHARGER SAFETY INSTRUCTIONS

## Save these instructions:

This manual contains important safety instructions for battery chargers. Before using the charger, read all instructions and cautionary markings on the charger, battery pack, and the product using the battery pack.

## General Warnings

- **Shock Hazard:** Do not allow any liquid to get inside the charger.
- **Burn Hazard:** To reduce the risk of injury, charge only with the designated batteries. Other types of batteries may burst, causing serious personal injury and damage.
- **Compatibility:** Do not attempt to charge the battery pack with any chargers other than those specified in this manual. The charger and battery pack are designed to work together.
- These chargers are intended only for charging designated rechargeable batteries. Any other use may result in fire, electric shock, or electrocution.
- Do not expose the charger to rain or snow.

## Safe Operation

- Pull by the plug rather than the cord when disconnecting the charger to reduce the risk of cord damage.
- Position the cord so it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- Do not operate the charger with a damaged cord or plug. Replace them immediately.
- Do not operate the charger if it has been dropped, struck, or otherwise damaged. Replace them immediately.
- Do not disassemble the charger. Incorrect reassembly may result in electric shock, electrocution, or fire. Service and repairs should be performed only by authorized service personnel.
- Disconnect the charger from the power outlet before attempting any cleaning. Removing the battery pack alone will not reduce this risk.
- Never attempt to connect two chargers together.

## Placement and Ventilation

- Do not place any object on top of the charger or place it on a soft surface that could block the ventilation slots and cause overheating.
- Place the charger away from heat sources and ensure it has adequate ventilation.
- The charger is intended for use on a flat, stable surface (e.g., tabletop, workbench). Do not mount on a wall or affix permanently to any surface.

## ■ Extension Cords

- Do not use an extension cord unless absolutely necessary. Improper use of extension cords may increase the risk of fire, electric shock, or electrocution.
- If an extension cord is required, it must have an adequate wire gauge (AWG – American Wire Gauge). The smaller the gauge number, the greater the capacity. For example, 16 AWG has more capacity than 18 AWG.
- When using more than one extension cord to achieve the required length, ensure each extension cord meets the minimum wire gauge requirement. Avoid connecting multiple extension cords in series whenever possible.
- Use only extension cords rated for outdoor use when operating outdoors. Using an outdoor-rated cord reduces the risk of electric shock.
- Keep extension cords away from heat, oil, sharp edges, and moving parts. Damaged or entangled cords increase the risk of electric shock.
- Do not expose extension cords or their connections to rain, snow, or moisture. Use a GFCI-protected outlet when operating in damp or wet locations.
- Position extension cords so they are not stepped on, tripped over, or subjected to damage or stress.
- Inspect extension cords regularly. Do not use a cord with damaged insulation, exposed wires, or a damaged plug. Replace damaged cords immediately.
- Never modify extension cords or their plugs. Use only properly grounded, unmodified plugs and matching outlets.

## ■ Power Supply

- The charger is designed to operate on standard household electrical power (120 V). Do not attempt to use it with any other voltage source.

# BATTERY PACKS SAFETY INSTRUCTIONS

## Warning

For safe operation, read this manual and all instructions originally supplied with the tool before using the battery pack.

## General Guidelines

- The battery pack is not fully charged out of the box. Follow the charging procedures outlined in this manual before first use.
- Never attempt to open, crush, drop, or damage the battery pack. If the case is cracked or damaged, do not insert it into the charger. Damaged battery packs should be returned to an authorized service center for recycling.
- Do not incinerate the battery pack, even if severely worn or damaged. The battery may explode in fire, releasing toxic fumes and hazardous materials.

## Handling and Exposure Hazards

- Do not charge or use the battery in explosive atmospheres, such as near flammable liquids, gases, or dust. Inserting or removing the battery may ignite fumes.
- If battery contents contact skin, wash immediately with mild soap and water.
- If battery liquid contacts the eye, flush with clean water for at least 15 minutes and seek medical attention. Lithium-Ion electrolyte contains liquid organic carbonates and lithium salts.
- Inhalation of leaked cell contents may cause respiratory irritation. Move to fresh air and seek medical help if symptoms persist.
- **Burn Hazard:** Battery liquid may be flammable if exposed to sparks or flames.

## Charging and Storage

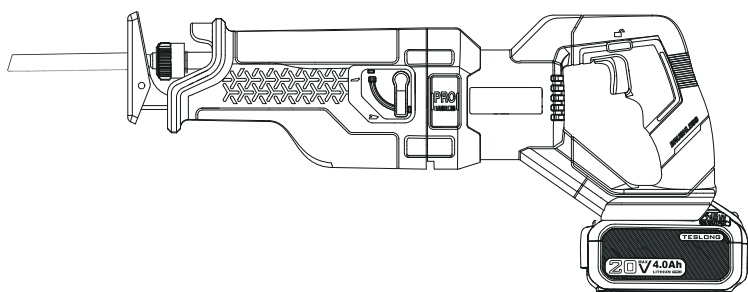
- Only charge the battery pack using designated chargers or approved charging methods.
- Do not splash or immerse the battery in water or other liquids.
- Do not store or use the battery pack where temperatures may reach or exceed 105°F (40°C), such as in outdoor sheds or metal buildings during summer.

## Transport and Fire Safety

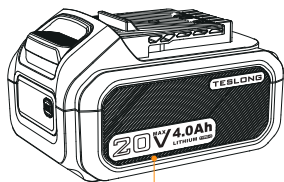
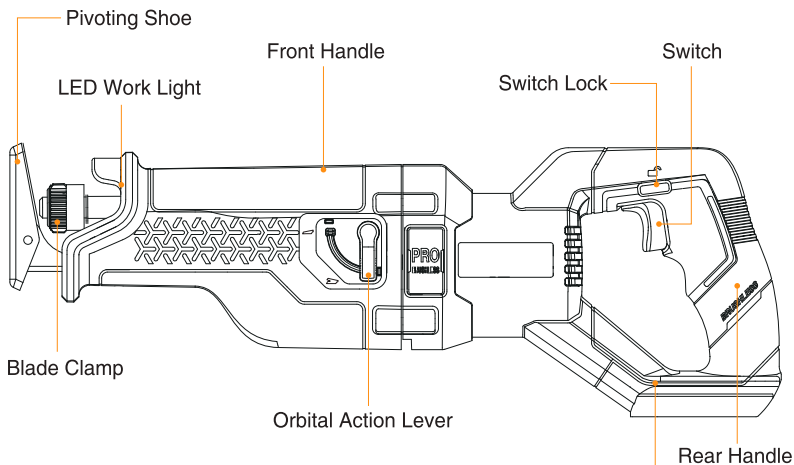
- **Fire Hazard:** Do not carry or store the battery pack in a way that metal objects can contact the terminals (e.g., nails, screws, keys, coins, or tools in pockets, aprons, or toolboxes).
- When transporting batteries, ensure the terminals are properly insulated to prevent accidental short circuits.
- The U.S. Department of Transportation (DOT) Hazardous Material Regulations prohibit transporting unprotected lithium-Ion batteries in commerce or on airplanes.

## PRODUCT DESCRIPTION

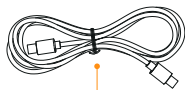
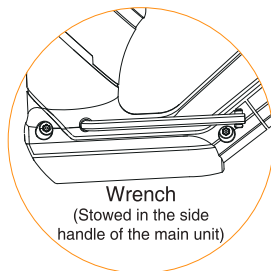
The Cordless & Brushless Reciprocating Saw delivers versatile cutting for wood, metal, and plastic. Its brushless motor and powerful, long-lasting 20 V 4.0 Ah lithium-ion battery provide dependable performance, while the ergonomic design and tool-free blade change system make operation fast and comfortable. Ideal for DIY projects, home repairs, and everyday tasks.



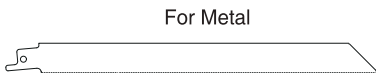
# PRODUCT STRUCTURE



20 V 4.0 Ah (Battery Pack)



Type-C Charging Cable



Saw Blades

## WHAT'S IN THE BOX?

- 1x ~~ML-BS35-200K~~ Cordless & Brushless Reciprocating Saw (Host Unit)
- 2x Saw Blades
- 1x 20V 4.0Ah (Battery Pack)
- 1x Type-C Charging Cable
- 1x Wrench (Stowed in the side handle of the main unit)
- 1x User Manual

## 20V MAX BATTERY PACK – CHARGING METHOD

Your battery pack supports two charging methods:

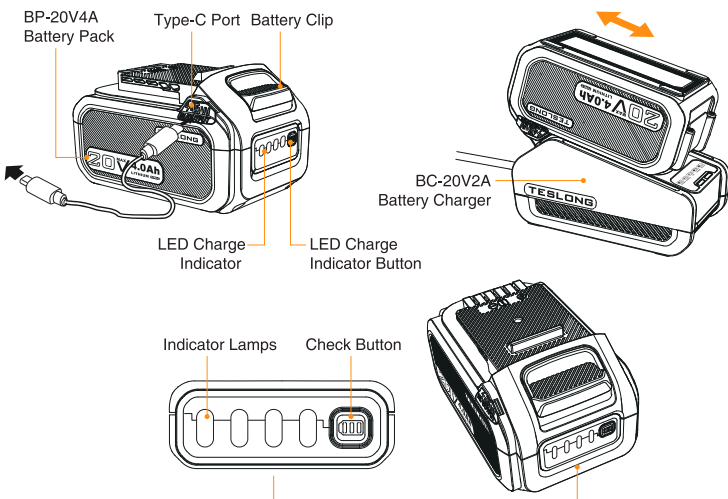
Charging Methods	Description	Included/Sold Separately
Type-C Charging	Connect the supplied Type-C cable to the battery pack and a Type-C power adapter.	Included
Charging Dock	Insert the battery pack into the optional desktop charging dock.	Sold separately at <a href="http://www.teslong.com">www.teslong.com</a>







### ⚠ Important

- Only use the supplied Type-C cable or the designated charging dock. Using other charging methods may damage the battery or create a safety hazard.
- To use the Type-C port for charging or discharging, press the LED Charge Indicator Button on the battery pack to activate the port.

### ■ Charging Procedure

- **Connect Charger:** Plug the Type-C cable into an appropriate Type-C power source, or connect the battery pack to the optional charging dock.
- **Insert Battery:** Insert the battery pack into the charger or Type-C port as shown in the diagram.



Indicator Lamps		Remaining Capacity
 Lighted	 Off	
		75-100%
		50-75%
		25-50%
		0-25%

### Notice

Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

### Charging Status

- **Charging:** The green indicator flashes.
- **Full Charge:** The green indicator remains on continuously.

### Tips for Best Performance

- Recharge the battery as soon as possible after use. Prolonged storage in a discharged state may reduce battery life.
- Avoid fully discharging the battery. Recharging after each use is recommended.

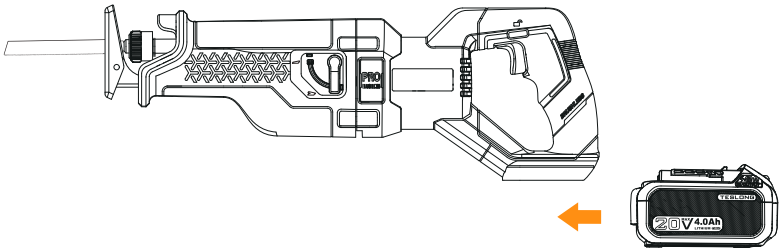
### Important Charging Notes

- **Optimal Temperature:** Charge the battery pack when the ambient temperature is between 65-75°F (18-24°C).
  - Do not charge below 40°F (4.5°C) or above 105°F (40.5°C). Charging outside this range may cause permanent damage.
- **Warmth During Charging:** The charger and battery pack may become warm to the touch during charging. This is normal.
  - Avoid placing the charger or battery in hot environments (e.g., metal shed or hot enclosed space).

# BATTERY PACK INSTALLATION AND REMOVAL

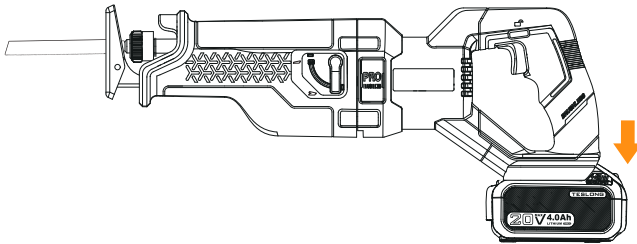
## Installing the Battery Pack

- Insert the battery pack into the power unit until an audible click is heard.
- Ensure the battery pack is firmly seated and latched into position.

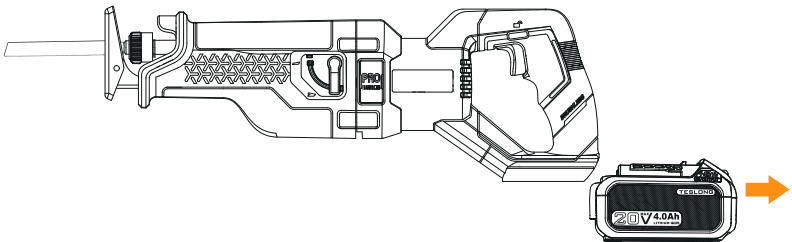


## Removing the Battery Pack

- Press the battery release button.



- Pull the battery pack out of the power unit.



**Note:** Always ensure the forward/reverse slider is in the center position when installing or removing the battery pack.

## ⚠ Warning

**Safety Precautions:** Ensure the lock-off button is engaged to prevent accidental switch activation before removing or installing the battery pack.

# HOW TO USE

## ■ Specifications

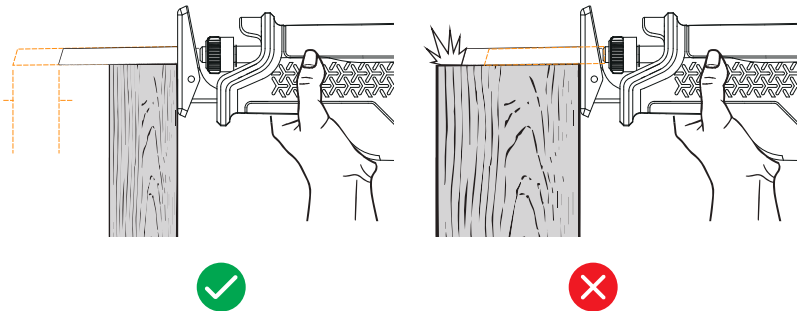
Specification	Details
Battery Voltage	20 V <b>Max</b>
Motor Type	Brushless
<b>No-load</b> Speed	0-3000 spm
<b>Stroke length</b>	<b>1-1/4 in (32 mm)</b>
<b>Cutting capacity in wood</b>	<b>10 in (255 mm)</b>
<b>Cutting capacity in metal</b>	<b>4 in (100 mm)</b>

## ■ Blade Installation and Removal

### ⚠ Warning

To reduce the risk of serious personal injury, turn off the tool and remove the battery pack before making any adjustments or installing/removing attachments or accessories. Accidental start-up can cause serious injury.

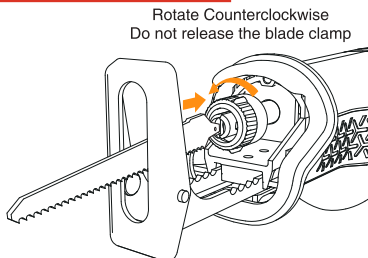
Different blade lengths are available. Use the appropriate blade for the job. The blade must be at least 3-1/2 in. (89 mm) long and must extend beyond the shoe and the thickness of the workpiece during the cut. Do not use jigsaw blades with this tool.



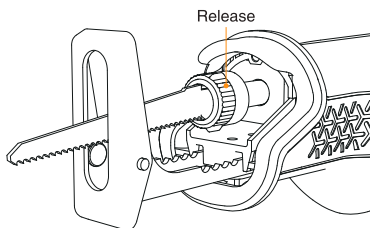
### ⚠ Warning

**Risk of Blade Breakage:** If the blade does not extend beyond the shoe and the thickness of the workpiece during the cut, the blade may break, increasing the risk of serious personal injury and causing damage to both the shoe and the workpiece.

## Installing the Blade



- Rotate the blade clamp knob counterclockwise.
- Insert the blade shank from the front into the blade clamp.



- Release the blade clamp to secure the blade in place.

## Removing the Blade

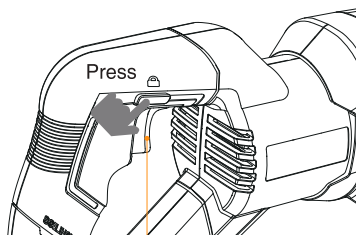
### ⚠ Caution

**Burn Hazard:** Do not touch the blade immediately after use. Contact with the blade may result in serious personal injury.

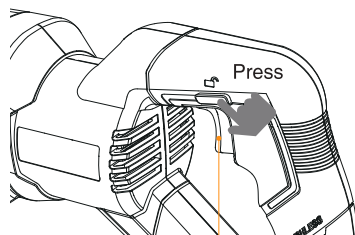
Rotate the blade clamp knob counterclockwise.  
Remove the blade from the clamp.

## ■ Lock-Off Button and Trigger Switch

- Your saw is equipped with a lock-off button.



Lock the Trigger



Unlock the Trigger

- **To Lock the Trigger Switch:** Press the lock-off button. The locked icon (on the right side) will appear. This prevents accidental start-up while carrying or storing the tool.
- **To Unlock the Trigger Switch:** Press the lock-off button again. The unlock icon (on the left side) will appear. Pull the trigger switch to turn the motor **ON**. Releasing the trigger switch turns the motor **OFF**.

### ⚠ Warning

This tool does not have a lock-on function, and the switch should never be locked in the ON position by any other means.

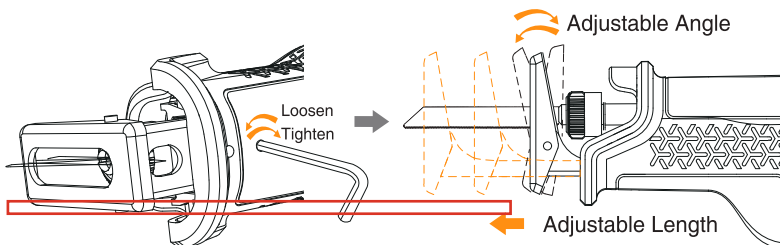
### ⚠ Caution

Use of very slow speed should be used only to start the cut. Prolonged operation at very slow speeds may damage the saw.

## ■ Adjustable Shoe

### ⚠ Caution

**Cut Hazard:** To prevent loss of control, never use the tool without the shoe installed. Your saw is equipped with an adjustable shoe that limits the cutting depth. To adjust the shoe, loosen the screw on the bottom of the auxiliary handle, slide the shoe to the desired position, then tighten the screw to secure it.

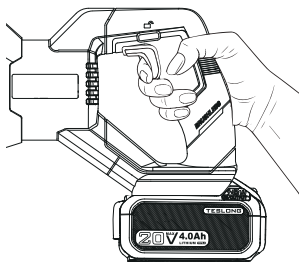


## ■ LED Integrated Work Light

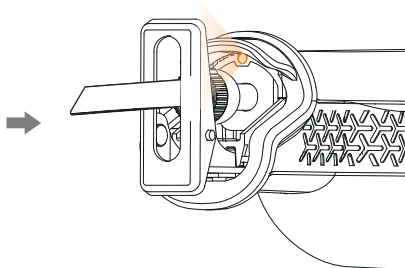
### To Activate

Press the trigger switch. The LED integrated work light on the front of the saw will illuminate the workpiece for better visibility in low-light conditions.

**Auto Power Off:** The light will automatically power off about approximately 10 seconds after the trigger switch is released.



Press the Trigger Switch



The LED Light is on


## ■ Orbital Action Lever

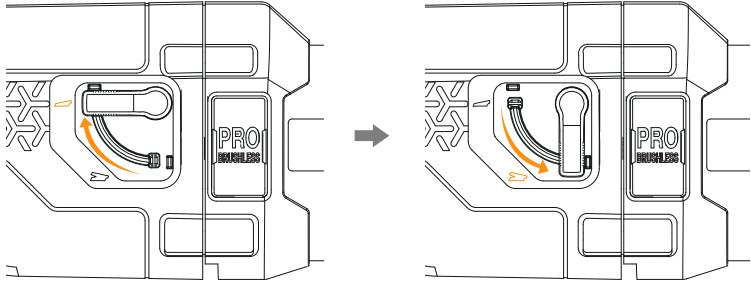
### Function

Orbital action makes the blade swing slightly, producing faster and more aggressive cuts in the wood.


### Settings

 Position: Activates orbital action.

 Position: Deactivates orbital action for straight cuts (recommended for metal and a smoother finish).



### ⚠ Notice

- For your safety, always remove the battery pack before adjusting the lever.
- Orbital action may create a rougher cut. We recommend testing on a piece of scrap material first.
- Always use the  straight cut position for cutting metal to protect the blade and extend blade life.

## ■ General Cutting

### ⚠ Warning

Always use eye protection. All users and bystanders must wear eye protection that conforms to ANSI Z87.1.

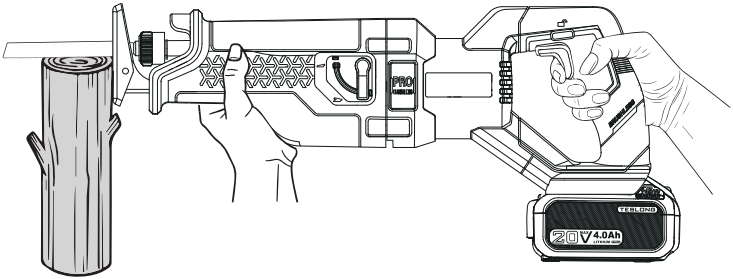
### ⚠ Warning

Exercise extra caution when cutting towards yourself. Always hold the saw firmly with both hands while cutting.

Before cutting any material, ensure it is securely anchored or clamped to prevent slipping. Place the blade lightly against the material to be cut, switch on the saw motor, and allow it to reach full speed before applying pressure. Whenever possible, ensure the shoe is held firmly against the material being cut. This will help prevent the saw from jumping or vibrating and minimize blade breakage. Cuts that put pressure on the blade, such as angle or scroll cuts, increase the potential for vibration, kickback, and blade breakage.

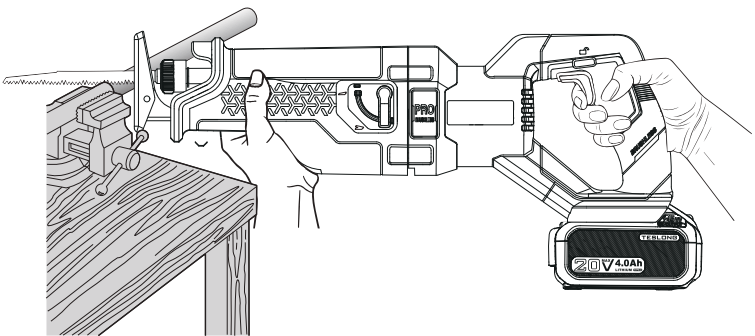
## **⚠ Warning**

Inspect the work area for hidden gas pipes, water pipes, electrical wiring, or other hazards before making blind or plunge cuts. Failure to do so may result in fire, explosion, electric shock, property damage, and/or serious personal injury.



## **■ Metal Cutting**

- The cutting capacity of your saw varies based on the blade type and the specific metal being cut.
- Use a fine-toothed blade for ferrous metals and a coarse-toothed blade for non-ferrous materials.
- When cutting thin-gauge sheet metal, place it between two pieces of wood and clamp them together. This supports the material, minimizes vibration, and helps prevent tearing for a cleaner cut.
- Avoid forcing the blade, as this will shorten its life and may lead to premature breakage.



**Note:** For smoother operation and longer blade life, apply a thin film of cutting oil or lubricant along the cut line before starting the cut.

## CLEAN AND MAINTENANCE

### ■ Maintenance

#### ⚠ Warning

To reduce the risk of serious personal injury, turn off the tool and disconnect it from the power source before making any adjustments or removing/installing attachments or accessories. Accidental start-up can cause serious injury.

### ■ Cleaning

#### ⚠ Warning

Blow dust and debris out of all air vents using clean, dry air at least once a week. Always wear ANSI Z87.1–approved eye protection when performing this maintenance.

#### ⚠ Warning











Never use solvents or harsh chemicals to clean the non-metallic parts of the tool. These substances can damage the plastic components. Use only a cloth dampened with water and mild soap. Never allow any liquid to get inside the tool or immerse any part of it in liquid.

## TROUBLESHOOTING GUIDE

Problem	Possible Cause	Possible Solution
Tool Does Not Start	Battery is not charged or improperly connected	Ensure battery is fully charged and properly connected to the tool
	Tool is not unlocked	Press the lock-off button to unlock the trigger switch
Tool Vibrates Excessively	Blade is not properly installed	Reinstall the blade
	Blade is dull or damaged	Replace the blade with a new one
Tool is Overheating	Extended use without sufficient cooling	Allow the tool to cool down and avoid continuous prolonged use
	Blocked air vents	Clean and clear the vents Do not cover the vents with your hand or anything else during operation
Inconsistent Cutting Performance	Incorrect blade type for material	Ensure the correct blade is used for the material being cut <ul style="list-style-type: none"> <li>• Fine-toothed= Ferrous</li> <li>• Coarser-toothed= Non-ferrous</li> </ul>
	Blade is dull or damaged	Replace the blade with a new one
Tool Stops While Cutting	Battery charge is low	Recharge the battery fully before continuing use
	Tool is overloaded	Reduce pressure and allow the tool to cut at its own pace

## SYMBOLS

The label on your tool may include the following symbols. The symbols and their definitions are as follows:

	Read the instruction manual to reduce the risk of injury
	Indicates a potential injury hazard
	Lithium-Ion battery; battery must be recycled
	Always wear eye protection with side shields marked to comply with ANSI Z87.1 along with respiratory protection
	Do not burn
	Unlock
	Lock
	Deactivates orbital action
	Activates orbital action
V	Volts
A	Amperes
Hz	Hertz
W	Watts
	Direct Current
$n_0$	No Load Speed

## REGULATORY INFORMATION

### **FCC Information**

Changes or modification not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

### **FCC Compliance**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses, and can radiate radio frequency energy. If it is not installed and used in accordance with the instructions, it may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception—determined by turning the equipment off and on—the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment to an outlet on a circuit different from the one the receiver is connected to.
- Consult the dealer or an experienced radio/TV technician for assistance.

### **FCC Conditions**

This device complies with Part 15 of the FCC Rules. Operation is subject to the following conditions:

1. This device may not cause harmful interference.
2. This device must accept any interference received, including interference that may cause undesired operation.



## Customer Service

Please contact us if you have any questions,  
we would love to hear from you.



To review your warranty coverage  
please visit [www.teslong.com/warranty](http://www.teslong.com/warranty)



Lifetime Technical Support



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## 说明书技术要求

- 1、材质:哑粉纸105g，骑马钉24P
- 2、尺寸:成品尺寸117x190mm
- 3、油墨干净，文字内容清晰无缺漏
- 4、四色印刷