



HANDS ON ABRASIVE CUTTING

High Powered Motor | Consistent Performance | Easy Operation

2 year warranty
 Limited warranty

SPECIFICATION	MEGA-T250S
Cut-off blade size	10-inch (~250mm)
Arbor size	32mm
Cutting capacity	Max diameter: 3-inch (75 mm)
Cutting capacity (H x D)	Maximum 2 x 8-inch (50 x 200 mm)
Vertical movement (z-axis)	3.9-inch (100 mm)
Table feed movement (y-axis)	3.3-inch (84mm)
Dimensions (W x D x H)	Hood closed: 35.5 x 32 x 28-inch (900 x 815 x 710 mm) Hood open: 35.5 x 32 x 39-inch (900 x 815 x 990 mm)
Cutting force	3 - 15 amps (Adjustable)
Motor power	Constant torque variable speed servo motor: 4.5 KW (5.8 hp)
Motor Speed (rpm)	Variable (1500-3500 rpm)
Electrical Specifications	208V or 380V 3φ (50/60 Hz)
Weight	375 lbs (170 kg)



Unleash the potential of your cutting applications with the **MEGA-T250S** Manual Abrasive Cutter. This cutting-edge 10-inch wheel saw offers unparalleled versatility and control, transforming cutting tasks into a seamless experience. Equipped with variable speed capabilities ranging from 1500 to 3500 rpm, the MEGA-T250S provides the ultimate fine cutting control, ensuring precision and accuracy with every cut. The MEGA-T250S is built to handle a wide range of materials. Its powerful constant torque servo motor ensures consistent performance, while the twin t-slotted stainless steel tables provide stability and support during cutting operations. Its intuitive manual cutting mechanism empowers operators of all skill levels. Additionally, the included external rinse nozzle simplifies the cleaning process, enhancing efficiency and prolonging the cutter's lifespan. Elevate your cutting experience with the MEGA-T250S Manual Abrasive Cutter - where precision meets power.



Machinery directive 2006/42/EC
 RoHS Directive 2011/65/EU



3601 E. 34th Street, Tucson, AZ 85713
 P: +1 (520) 882-6598
 F: +1 (520) 882-6599
 pace@metallographic.com

APPLICATIONS

- Ferrous metals
- Non-ferrous metals
- Foundry castings
- Power metallurgy
- Heat treated parts
- Specialty alloys
- Wrought metals



MAXCUT Abrasive cutting fluid



10-inch MAX-A250
Abrasive Blade















MEGA BENCH
Catalog no. MEGA-T2-BENCH

CUTTING FLUID	APPLICATION	DILUTION	CHANGE FREQUENCY
MAXCUT	As a replacement for competitors cutting fluids	25:1 (water)	50 cuts or weekly
MAXCUT2	Recommended for reducing corrosion in cutting chambers	25:1 (water)	50 cuts or weekly

Tips: Abrasive Cutter Care:

1. Use clean/fresh MAXCUT2 cutting fluid; fluid should be changed weekly
2. Rinse and dry table and vises after use
3. When cutter is not in use open hood to prevent humidity build-up
4. If cutter will not be used for an extended period of time, spray table and vises with a water displacement oil such as WD40®

ABRASIVE BLADE	M.O.S	CATALOG #	QTY
Soft non-ferrous materials	3440	MAX-C250	10/box
Hard non-ferrous materials	3440	MAX-C250	10/box
Soft steel	4500	MAX-E250	10/box
General purpose resin bonded	4585	MAX-D250	10/box
Nickel & Superalloys	4580	MAX-A250	10/box
Very hard heat treated and case hardened ferrous materials (>50 Rc)	3055	MAX-VHS250	10/box
Universal thin blade	4580	MAX-A250	10/box
General industrial blade	4500	MAX-I250	10/box
180 grit high concentration Diamond Abrasive Cutting Wheel	6100	DMAX-250	10/box

VERTICAL CLAMPING VISE (1.38-INCH / 35 MM)  # MG-01	VERTICAL CLAMPING VISE (2.8-INCH / 71 MM)  # MG-15	HEIGHT ADAPTER FOR MG-01 OR MG-15 VISES (2.6-INCH / 65 MM)  # MG-H	VERTICAL CLAMPING VISE (2.0-INCH / 51 MM)  # MG-E
HEIGHT ADAPTER FOR MG-E VISE (2.25-INCH / 57 MM)  # MG-EH	ARM EXTENSION FOR MG-E VISE (1.25-INCH / 32 MM)  # MG-EX	SADDLE VISE  # MEGA-702	FASTENER VISE  # MEGA-711
BACK STOP PLATE  # QCB-1000	BACK STOP PLATE (RIGHT) FOR MEGA-M250S ONLY  # QCBR-M250S	QUICK RELEASE CLAMPING VISE (LEFT HAND)  # QCL-1000	QUICK RELEASE CLAMPING VISE (RIGHT HAND)  # QCR-1000