

## FEATURES/BENEFITS

- (1) **CERTIFIED WATERTIGHT PITLESS KITS & CAPS** - Tested and approved by Pitless Adapter Standard PAS-1, PAS-2, PAS-97(2019)(R 2023), ASSE Standard #1093-2019(R 2023) and Illinois Code.  
**BENEFIT:** Approved by all stringent state codes.
- \* (2) **POSITIVE MECHANICAL SEAL** by simply turning the stainless steel adjusting nut at the top of the well.  
**BENEFIT:** Positive operation after years of service.
- (3) **FULL DIAMETER ACCESS TO WELL** - No obstructions inside well that may need to be removed before working on well, common problem to pitless adapters.  
**BENEFIT:** Simple and fast installation.
- \* (4) **LARGE SPUD GASKET SEAL** on discharge ell assures watertight seal around hole cut in casing, and separates discharge elbow and casing, to eliminate corrosion that can make removal difficult.  
**BENEFIT:** Insures seal to inside of casing.
- (5) **DISCHARGE HUB CLAMPS AROUND CASING** with a U-bolt and backstrap, to prevent distortion of plastic casing if overtightened.  
**BENEFIT:** Protects from installation mistakes.
- (6) **USE EXISTING CASING-PLASTIC OR STEEL** - Low cost, and most of the advantages of pitless units.  
**BENEFIT:** No restriction on casing material.
- \* **3 PART KIT** Consists of discharge hub, complete internal parts with pull pipe, and watertight cap.
- \* (7) **STEEL SUPPORT PLATE HOLDS WEIGHT**, more weight than pitless adapters, and minimizes danger of losing pump or pipe down well. The weight of the pump, pipe, and water is supported by the plate which uses the strength of the entire top of the casing, not just a small part of the side wall like pitless adapters.  
**BENEFIT:** Safer and holds more weight.
- (8) **CABLE SLOT IN STEEL SUPPORT PLATE** allows you to install and service pump without a splice in submersible cable.  
**BENEFIT:** Easier installation.
- \* (9) **GROUND SCREW IN STEEL SUPPORT PLATE** provides a simple and easily accessible connection, for the electrical ground of the pump cable.  
**BENEFIT:** Electrical safety.
- \* (10) **SIMPLE DISENGAGEMENT FOR SERVICE** by simply turning the stainless steel adjusting nut at the top of well.  
**BENEFIT:** Simple operation of kit.
- \* (11) **WATER SYSTEM EASILY DRAINED** by turning the stainless steel adjusting nut at the top of well, so entire water system outside of well will drain WITHOUT PULLING THE PUMP, impossible with most other pitless kits and pitless adapters.  
**BENEFIT:** Simple answer to draining pipe.
- \* (12) **SEASONAL HOMES** - The perfect answer for a seasonal home, simply turn off pump and turn stainless steel nut inside well cap at top of well to drain entire water system - not possible from any other company.  
**BENEFIT:** Extra application to sell kit.
- (13) **STAINLESS STEEL ELBOW FITTING** - available for discharge

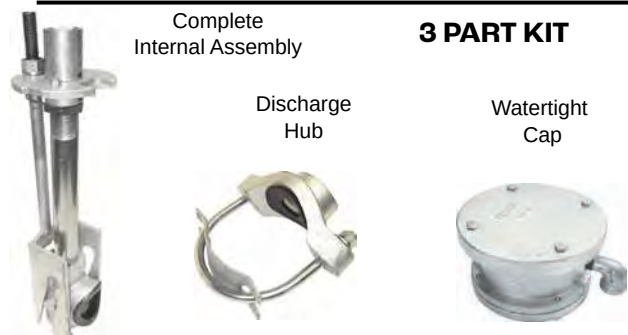
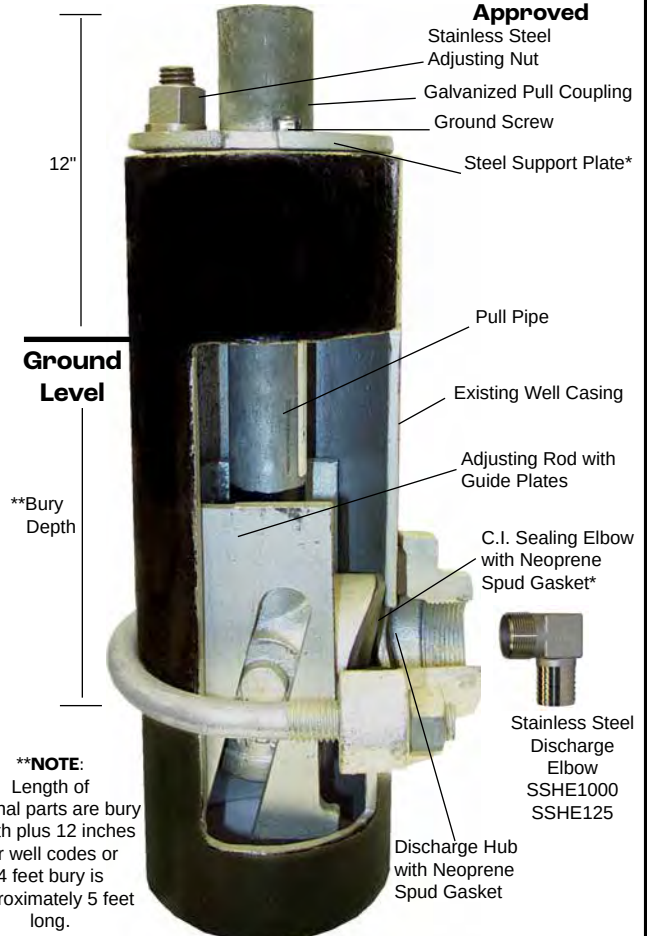
Please specify when ordering Watertight Caps  
(WC-4", 5", 6", or 8") (WCB-4", 5", 6", 8", or 10")

**\*Exclusive Merrill Quality Features**

Since 1971

Illinois Department of  
**PUBLIC HEALTH**

**Note: Illinois State  
Approved**



## Specifications:

Complete pitless kits - discharge outlet, internal parts complete with pull pipe, and watertight cap. Full diameter access in well with no obstructions and extra large neoprene spud gasket assures watertight seal. Corrosion free or corrosion protected parts - painted cast iron elbow and stainless steel adjusting nut. Support Plate at top of unit holds weight to take stress off internal parts, and ground screw included for electrical pump cable.



Stainless Steel  
Discharge  
Fitting Available



**MERRILL**  
MANUFACTURING



Note: Illinois State  
Approved

# SPK PITLESS KITS

NOTE      Product I.D.      Well Size      Bury Depth      Well Cap      Discharge Option  
Order No. Breakdown -      SPK for Sub. Pitless      4 for 4" I.D. Casing      04 for 4" Bury Depth      WC Watertight Cap      2 for 2" Discharge

## Two Well Cap Models Available – WC or WCB for Watertight Cap

|                                                                                                                                           | Order No. | UPC Bar Code (Qty. 1) | Well Size x Bury Depth | Drop Pipe & Discharge | WC Series Order No.       | UPC Bar Code (Qty. 1) | Approx. Wt./Lbs. w/WC Cap | WCB Series Order No. | UPC Bar Code (Qty. 1)      |                 |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------------------|------------------------|-----------------------|---------------------------|-----------------------|---------------------------|----------------------|----------------------------|-----------------|
| SPK400 Series                                                                                                                             | SPK401    | 6 42367 02600 4       | 4" x 1'                | 1-1/4"                | SPK401WC                  | 6 42367 02602 8       | 25.0                      | SPK401WCB            | 6 42367 05502 8            |                 |
|                                                                                                                                           | SPK402    | 6 42367 02603 5       | 4" x 2'                | 1-1/4"                | SPK402WC                  | 6 42367 02605 9       | 29.0                      | SPK402WCB            | 6 42367 05503 5            |                 |
|                                                                                                                                           | SPK403    | 6 42367 02606 6       | 4" x 3'                | 1-1/4"                | SPK403WC                  | 6 42367 02608 0       | 32.0                      | SPK403WCB            | 6 42367 05504 2            |                 |
|                                                                                                                                           | SPK404    | 6 42367 02609 7       | 4" x 4'                | 1-1/4"                | SPK404WC                  | 6 42367 02611 0       | 36.0                      | SPK404WCB            | 6 42367 05505 9            |                 |
|                                                                                                                                           | SPK405    | 6 42367 02612 7       | 4" x 5'                | 1-1/4"                | SPK405WC                  | 6 42367 02614 1       | 39.0                      | SPK405WCB            | 6 42367 05506 6            |                 |
|                                                                                                                                           | SPK406    | 6 42367 02615 8       | 4" x 6'                | 1-1/4"                | SPK406WC                  | 6 42367 02617 2       | 43.0                      | SPK406WCB            | 6 42367 05507 3            |                 |
|                                                                                                                                           | SPK407    | 6 42367 02618 9       | 4" x 7'                | 1-1/4"                | SPK407WC                  | 6 42367 02620 2       | 46.0                      | SPK407WCB            | 6 42367 05508 0            |                 |
|                                                                                                                                           | SPK408    | 6 42367 02621 9       | 4" x 8'                | 1-1/4"                | SPK408WC                  | 6 42367 02623 3       | 50.0                      | SPK408WCB            | 6 42367 05509 7            |                 |
|                                                                                                                                           | SPK451    | 6 42367 41725 3       | 4-1/2" x 1'            | 1-1/4"                | NOT AVAILABLE WITH WC CAP |                       |                           |                      | NOT AVAILABLE WITH WCB CAP |                 |
|                                                                                                                                           | SPK452    | 6 42367 41726 0       | 4-1/2" x 2'            | 1-1/4"                |                           |                       |                           |                      |                            |                 |
|                                                                                                                                           | SPK453    | 6 42367 41727 7       | 4-1/2" x 3'            | 1-1/4"                |                           |                       |                           |                      |                            |                 |
|                                                                                                                                           | SPK454    | 6 42367 41728 4       | 4-1/2" x 4'            | 1-1/4"                |                           |                       |                           |                      |                            |                 |
|                                                                                                                                           | SPK455    | 6 42367 06639 0       | 4-1/2" x 5'            | 1-1/4"                |                           |                       |                           |                      |                            |                 |
|                                                                                                                                           | SPK456    | 6 42367 41729 1       | 4-1/2" x 6'            | 1-1/4"                |                           |                       |                           |                      |                            |                 |
|                                                                                                                                           | SPK457    | 6 42367 05916 3       | 4-1/2" x 7'            | 1-1/4"                |                           |                       |                           |                      |                            |                 |
|                                                                                                                                           | SPK458    | 6 42367 41730 7       | 4-1/2" x 8'            | 1-1/4"                |                           |                       |                           |                      |                            |                 |
| WC Series Watertight Cap - Cable Entrance = 1" Vent Included = 1/2" WCB Series Watertight Cap - Cable Entrance = 1-1/2" Vent Not Included |           |                       |                        |                       |                           |                       |                           |                      |                            |                 |
| SPK500 Series                                                                                                                             | SPK501    | 6 42367 02625 7       | 5" x 1'                | 1-1/4"                | SPK501WC                  | 6 42367 02628 8       | 34.4                      | SPK501WCB            | 6 42367 05510 3            |                 |
|                                                                                                                                           | SPK502    | 6 42367 02630 1       | 5" x 2'                | 1-1/4"                | SPK502WC                  | 6 42367 02633 2       | 37.4                      | SPK502WCB            | 6 42367 05511 0            |                 |
|                                                                                                                                           | SPK503    | 6 42367 02635 6       | 5" x 3'                | 1-1/4"                | SPK503WC                  | 6 42367 02638 7       | 39.4                      | SPK503WCB            | 6 42367 05512 7            |                 |
|                                                                                                                                           | SPK504    | 6 42367 02640 0       | 5" x 4'                | 1-1/4"                | SPK504WC                  | 6 42367 02643 1       | 42.4                      | SPK504WCB            | 6 42367 05513 4            |                 |
|                                                                                                                                           | SPK505    | 6 42367 02645 5       | 5" x 5'                | 1-1/4"                | SPK505WC                  | 6 42367 02648 6       | 44.4                      | SPK505WCB            | 6 42367 05514 1            |                 |
|                                                                                                                                           | SPK506    | 6 42367 02650 9       | 5" x 6'                | 1-1/4"                | SPK506WC                  | 6 42367 02653 0       | 47.4                      | SPK506WCB            | 6 42367 05515 8            |                 |
|                                                                                                                                           | SPK507    | 6 42367 02655 4       | 5" x 7'                | 1-1/4"                | SPK507WC                  | 6 42367 02658 5       | 49.4                      | SPK507WCB            | 6 42367 05516 5            |                 |
|                                                                                                                                           | SPK508    | 6 42367 02660 8       | 5" x 8'                | 1-1/4"                | SPK508WC                  | 6 42367 02663 9       | 52.4                      | SPK508WCB            | 6 42367 05517 2            |                 |
|                                                                                                                                           | SPK5012   | 6 42367 05633 9       | 5" x 1'                | 2"                    | SPK501WC2                 | 6 42367 02629 5       | 37.4                      | SPK501WCB2           | 6 42367 05518 9            |                 |
|                                                                                                                                           | SPK5022   | 6 42367 05634 6       | 5" x 2'                | 2"                    | SPK502WC2                 | 6 42367 02634 9       | 40.4                      | SPK502WCB2           | 6 42367 05519 6            |                 |
|                                                                                                                                           | SPK5032   | 6 42367 05635 3       | 5" x 3'                | 2"                    | SPK503WC2                 | 6 42367 02639 4       | 42.4                      | SPK503WCB2           | 6 42367 05520 2            |                 |
|                                                                                                                                           | SPK5042   | 6 42367 05636 0       | 5" x 4'                | 2"                    | SPK504WC2                 | 6 42367 02644 8       | 45.4                      | SPK504WCB2           | 6 42367 05521 9            |                 |
|                                                                                                                                           | SPK5052   | 6 42367 05637 7       | 5" x 5'                | 2"                    | SPK505WC2                 | 6 42367 02649 3       | 47.4                      | SPK505WCB2           | 6 42367 05522 6            |                 |
|                                                                                                                                           | SPK5062   | 6 42367 05638 4       | 5" x 6'                | 2"                    | SPK506WC2                 | 6 42367 02654 7       | 50.4                      | SPK506WCB2           | 6 42367 05523 3            |                 |
|                                                                                                                                           | SPK5072   | 6 42367 05639 1       | 5" x 7'                | 2"                    | SPK507WC2                 | 6 42367 02659 2       | 52.4                      | SPK507WCB2           | 6 42367 05524 0            |                 |
|                                                                                                                                           | SPK5082   | 6 42367 05640 7       | 5" x 8'                | 2"                    | SPK508WC2                 | 6 42367 02664 6       | 55.4                      | SPK508WCB2           | 6 42367 05525 7            |                 |
| WC Series Watertight Cap - Cable Entrance = 1" Vent Included = 3/4" WCB Series Watertight Cap - Cable Entrance = 1-1/2" Vent Not Included |           |                       |                        |                       |                           |                       |                           |                      |                            |                 |
| SPK600 Series                                                                                                                             | SPK601    | 6 42367 02666 0       | 6" x 1'                | 1-1/4" & 2"           | SPK601WC                  | 6 42367 02669 1       | 39.6                      | SPK601WCB            | 6 42367 02671 4            |                 |
|                                                                                                                                           | SPK602    | 6 42367 02672 1       | 6" x 2'                | 1-1/4" & 2"           | SPK602WC                  | 6 42367 02675 2       | 41.6                      | SPK602WCB            | 6 42367 02677 6            |                 |
|                                                                                                                                           | SPK603    | 6 42367 02678 3       | 6" x 3'                | 1-1/4" & 2"           | SPK603WC                  | 6 42367 02681 3       | 44.6                      | SPK603WCB            | 6 42367 02683 7            |                 |
|                                                                                                                                           | SPK604    | 6 42367 02684 4       | 6" x 4'                | 1-1/4" & 2"           | SPK604WC                  | 6 42367 02687 5       | 47.6                      | SPK604WCB            | 6 42367 02689 9            |                 |
|                                                                                                                                           | SPK605    | 6 42367 02690 5       | 6" x 5'                | 1-1/4" & 2"           | SPK605WC                  | 6 42367 02693 6       | 50.6                      | SPK605WCB            | 6 42367 02695 0            |                 |
|                                                                                                                                           | SPK606    | 6 42367 02696 7       | 6" x 6'                | 1-1/4" & 2"           | SPK606WC                  | 6 42367 02699 8       | 53.6                      | SPK606WCB            | 6 42367 02701 8            |                 |
|                                                                                                                                           | SPK607    | 6 42367 02702 5       | 6" x 7'                | 1-1/4" & 2"           | SPK607WC                  | 6 42367 02705 6       | 55.6                      | SPK607WCB            | 6 42367 02707 0            |                 |
|                                                                                                                                           | SPK608    | 6 42367 02708 7       | 6" x 8'                | 1-1/4" & 2"           | SPK608WC                  | 6 42367 02711 7       | 58.6                      | SPK608WCB            | 6 42367 02713 1            |                 |
|                                                                                                                                           | SPK6012   | 6 42367 05641 4       | 6" x 1'                | 2" & 2"               | SPK601WC2                 | 6 42367 02670 7       | 42.6                      | SPK601WCB2           | 6 42367 05526 4            |                 |
|                                                                                                                                           | SPK6022   | 6 42367 05642 1       | 6" x 2'                | 2" & 2"               | SPK602WC2                 | 6 42367 02676 9       | 44.6                      | SPK602WCB2           | 6 42367 05527 1            |                 |
|                                                                                                                                           | SPK6032   | 6 42367 05643 8       | 6" x 3'                | 2" & 2"               | SPK603WC2                 | 6 42367 02682 0       | 48.6                      | SPK603WCB2           | 6 42367 05528 8            |                 |
|                                                                                                                                           | SPK6042   | 6 42367 04334 6       | 6" x 4'                | 2" & 2"               | SPK604WC2                 | 6 42367 02688 2       | 51.6                      | SPK604WCB2           | 6 42367 05529 5            |                 |
|                                                                                                                                           | SPK6052   | 6 42367 03733 8       | 6" x 5'                | 2" & 2"               | SPK605WC2                 | 6 42367 02694 3       | 55.6                      | SPK605WCB2           | 6 42367 05530 1            |                 |
|                                                                                                                                           | SPK6062   | 6 42367 05644 5       | 6" x 6'                | 2" & 2"               | SPK606WC2                 | 6 42367 02700 1       | 58.6                      | SPK606WCB2           | 6 42367 05531 8            |                 |
|                                                                                                                                           | SPK6072   | 6 42367 05645 2       | 6" x 7'                | 2" & 2"               | SPK607WC2                 | 6 42367 02706 3       | 61.6                      | SPK607WCB2           | 6 42367 05532 5            |                 |
|                                                                                                                                           | SPK6082   | 6 42367 05646 9       | 6" x 8'                | 2" & 2"               | SPK608WC2                 | 6 42367 02712 4       | 64.6                      | SPK608WCB2           | 6 42367 05533 2            |                 |
| WC Series Watertight Cap - Cable Entrance = 1" Vent Included = 3/4" WCB Series Watertight Cap - Cable Entrance = 1-1/2" Vent Not Included |           |                       |                        |                       |                           |                       |                           |                      |                            |                 |
| SPK800 Series                                                                                                                             | SPK801    | 6 42367 05536 3       | 8" x 1'                | 3"                    | SPK801WC                  | 6 42367 02715 5       | 89.4                      | SPK801WCB            | 6 42367 10672 0            |                 |
|                                                                                                                                           | SPK802    | 6 42367 04883 9       | 8" x 2'                | 3"                    | SPK802WC                  | 6 42367 02716 2       | 100.4                     | SPK802WCB            | 6 42367 10673 7            |                 |
|                                                                                                                                           | SPK803    | 6 42367 05385 7       | 8" x 3'                | 3"                    | SPK803WC                  | 6 42367 02717 9       | 109.4                     | SPK803WCB            | 6 42367 10674 4            |                 |
|                                                                                                                                           | SPK804    | 6 42367 05537 0       | 8" x 4'                | 3"                    | SPK804WC                  | 6 42367 02718 6       | 117.4                     | SPK804WCB            | 6 42367 10675 1            |                 |
|                                                                                                                                           | SPK805    | 6 42367 03734 5       | 8" x 5'                | 3"                    | SPK805WC                  | 6 42367 02719 3       | 125.4                     | SPK805WCB            | 6 42367 10676 8            |                 |
|                                                                                                                                           | SPK806    | 6 42367 02720 9       | 8" x 6'                | 3"                    | SPK806WC                  | 6 42367 02721 6       | 137.4                     | SPK806WCB            | 6 42367 10677 5            |                 |
|                                                                                                                                           | SPK807    | 6 42367 05538 7       | 8" x 7'                | 3"                    | SPK807WC                  | 6 42367 02722 3       | 144.4                     | SPK807WCB            | 6 42367 10678 2            |                 |
|                                                                                                                                           | SPK808    | 6 42367 05539 4       | 8" x 8'                | 3"                    | SPK808WC                  | 6 42367 02723 0       | 152.4                     | SPK808WCB            | 6 42367 10679 9            |                 |
| WC Series Watertight Cap - Cable Entrance = 1" Vent Included = 1" WCB Series Watertight Cap - Cable Entrance = 1-1/2" Vent Not Included   |           |                       |                        |                       |                           |                       |                           |                      |                            |                 |
| SPK1000 Series                                                                                                                            | SPK1001   | 6 42367 05540 0       | 10" x 1'               | 3"                    | NOT AVAILABLE WITH WC CAP |                       |                           |                      | SPK1001WCB                 | 6 42367 02590 8 |
|                                                                                                                                           | SPK1002   | 6 42367 02591 5       | 10" x 2'               | 3"                    |                           |                       |                           |                      | SPK1002WCB                 | 6 42367 02592 2 |
|                                                                                                                                           | SPK1003   | 6 42367 05541 7       | 10" x 3'               | 3"                    |                           |                       |                           |                      | SPK1003WCB                 | 6 42367 02593 9 |
|                                                                                                                                           | SPK1004   | 6 42367 05542 4       | 10" x 4'               | 3"                    |                           |                       |                           |                      | SPK1004WCB                 | 6 42367 02594 6 |
|                                                                                                                                           | SPK1005   | 6 42367 05543 1       | 10" x 5'               | 3"                    |                           |                       |                           |                      | SPK1005WCB                 | 6 42367 02595 3 |
|                                                                                                                                           | SPK1006   | 6 42367 05544 8       | 10" x 6'               | 3"                    |                           |                       |                           |                      | SPK1006WCB                 | 6 42367 02596 0 |
|                                                                                                                                           | SPK1007   | 6 42367 05545 5       | 10" x 7'               | 3"                    |                           |                       |                           |                      | SPK1007WCB                 | 6 42367 02597 7 |
|                                                                                                                                           | SPK1008   | 6 42367 05546 2       | 10" x 8'               | 3"                    |                           |                       |                           |                      | SPK1008WCB                 | 6 42367 02598 4 |



WARNING: This product meets Federal USA Drinking Water requirements but has not been specifically tested or approved as no-lead in the State of California.





Stainless Steel  
Discharge  
Fitting Available



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No-Lead



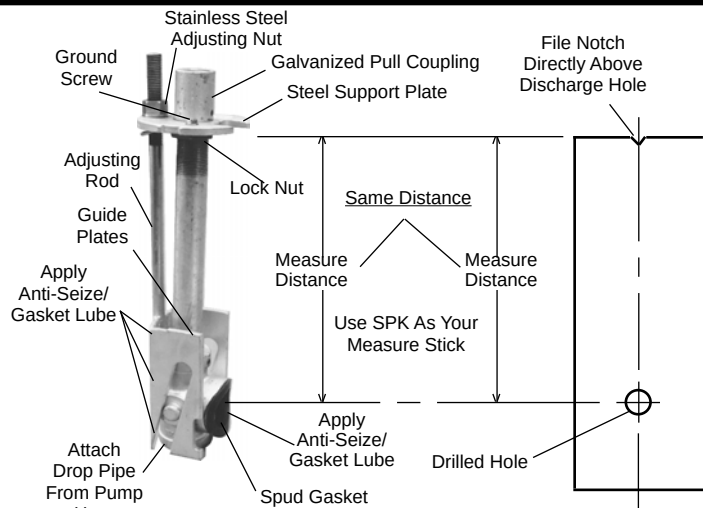
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## SPK PITLESS KITS

### INSTALLATION INSTRUCTIONS

- 1) Measure distance from bottom of support plate to center of discharge ell, or use assembly as a measuring stick.
- 2) Drill hole in casing, the same measured distance as above. Hole size should be same as discharge pipe size of kit (i.e. 1-1/4", 2" or 3") or smaller.
- 3) Notch or mark top of casing directly above discharge hole.
- 4) Clamp discharge fitting around casing to assure watertight seal around discharge hole.
- 5) Attach pump and drop pipe to inner pitless assembly, apply **Anti-Seize/Gasket Lube** to spud gasket, plus slot and back edges of slide plates and lower into casing.
- 6) Line up mark on support plate with notch cut in casing.
- 7) Turn stainless steel adjusting nut counter-clockwise until spud gasket seals on inner wall of casing.
- 8) Complete installation by installing watertight cap on top of well casing depending on state well code. SPK Adapter is now installed.

**NOTE:** When pulling pump or installing pump, make sure that the stainless steel adjusting nut on pitless adapter assembly is turned (clockwise) so the threaded rod is pulled up as far as possible.



### Stainless Steel Elbow Discharge Fittings

| Order No. | UPC Bar Code (Qty. 1) | Insert Size x MIP |
|-----------|-----------------------|-------------------|
| SSHE1000  | 6 42367 12117 4       | 1" x 1"           |
| SSHE125   | 6 42367 12115 0       | 1-1/4" x 1-1/4"   |



### Parts List

| Description              | Part No. - 4"        | Part No. - 5"   | Part No. - 5" w/2" Drop & Dis. | Part No. - 6"   | Part No. - 6" w/2" Drop & Dis. | Part No. - 8"   | Part No. - 10"  |
|--------------------------|----------------------|-----------------|--------------------------------|-----------------|--------------------------------|-----------------|-----------------|
| Stainless Steel Adj. Nut | 409                  | 409             | 409                            | 409             | 409                            | 809             | 809             |
|                          | 6 42367 00223 7      | 6 42367 00223 7 | 6 42367 00223 7                | 6 42367 00223 7 | 6 42367 00223 7                | 6 42367 00660 0 | 6 42367 00660 0 |
| Galvanized Pull Coupling | GDC100               | GDC100          | GDC125                         | GDC100          | GDC125                         | 813             | 813             |
|                          | 6 42367 05400 7      | 6 42367 05400 7 | 6 42367 05401 4                | 6 42367 05400 7 | 6 42367 05401 4                | 6 42367 00663 1 | 6 42367 00663 1 |
| Steel Support Plate      | 414A                 | 514A            | 514AX2                         | 614A            | 614S                           | 814A            | 1014A           |
|                          | 6 42367 00228 2      | 6 42367 00344 9 | 6 42367 10197 8                | 6 42367 00452 1 | 6 42367 00453 8                | 6 42367 00669 3 | 6 42367 00069 1 |
| Support Lock Nut         | 415                  | 415             | 615                            | 415             | 615                            | 815             | 815             |
|                          | 6 42367 00229 9      | 6 42367 00229 9 | 6 42367 00454 5                | 6 42367 00229 9 | 6 42367 00454 5                | 6 42367 00676 1 | 6 42367 00676 1 |
| Pull Pipe                | Price on Application |                 |                                |                 |                                |                 |                 |
| Adj. Rod w/Guide Plates  | Price on Application |                 |                                |                 |                                |                 |                 |
| C.I. Sealing Elbow       | 412A                 | 512A            | 512C                           | 612A            | 612B                           | 812A            | 1012A           |
|                          | 6 42367 00225 1      | 6 42367 00340 1 | 6 42367 00341 8                | 6 42367 00447 7 | 6 42367 00448 4                | 6 42367 00662 4 | 6 42367 00065 3 |
| Sealing Ell. Spud Gasket | 420                  | 420             | 620B                           | 420             | 620B                           | 1020            | 1020            |
|                          | 6 42367 00257 2      | 6 42367 00257 2 | 6 42367 00484 2                | 6 42367 00257 2 | 6 42367 00484 2                | 6 42367 00090 5 | 6 42367 00090 5 |
| Discharge Hub w/ Gasket  | 421                  | 521             | 521A                           | 621             | 621                            | 821             | 1021            |
|                          | 6 42367 00258 9      | 6 42367 00372 2 | 6 42367 00373 9                | 6 42367 00485 9 | 6 42367 00485 9                | 6 42367 00695 2 | 6 42367 00091 2 |
| Discharge Hub Gasket     | 422                  | 422             | 422                            | 422             | 422                            | 822             | 822             |
|                          | 6 42367 00259 6      | 6 42367 00259 6 | 6 42367 00259 6                | 6 42367 00259 6 | 6 42367 00259 6                | 6 42367 00696 9 | 6 42367 00696 9 |
| U-Bolts with Nuts        | 423                  | 523             | 523                            | 623             | 623                            | 823             | 1023            |
|                          | 6 42367 00260 2      | 6 42367 00375 3 | 6 42367 00375 3                | 6 42367 00487 3 | 6 42367 00487 3                | 6 42367 00697 6 | 6 42367 00093 6 |
| Back Strap               | 424                  | 424             | 424                            | 424             | 424                            | 424             | 424             |
|                          | 6 42367 00261 9      | 6 42367 00261 9 | 6 42367 00261 9                | 6 42367 00261 9 | 6 42367 00261 9                | 6 42367 00261 9 | 6 42367 00261 9 |
| Discharge Hub-Complete   | 425                  | 525             | 525A                           | 625             | 625                            | 825             | 1025            |
|                          | 6 42367 00262 6      | 6 42367 00376 0 | 6 42367 00377 7                | 6 42367 00488 0 | 6 42367 00488 0                | 6 42367 00698 3 | 6 42367 00094 3 |



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