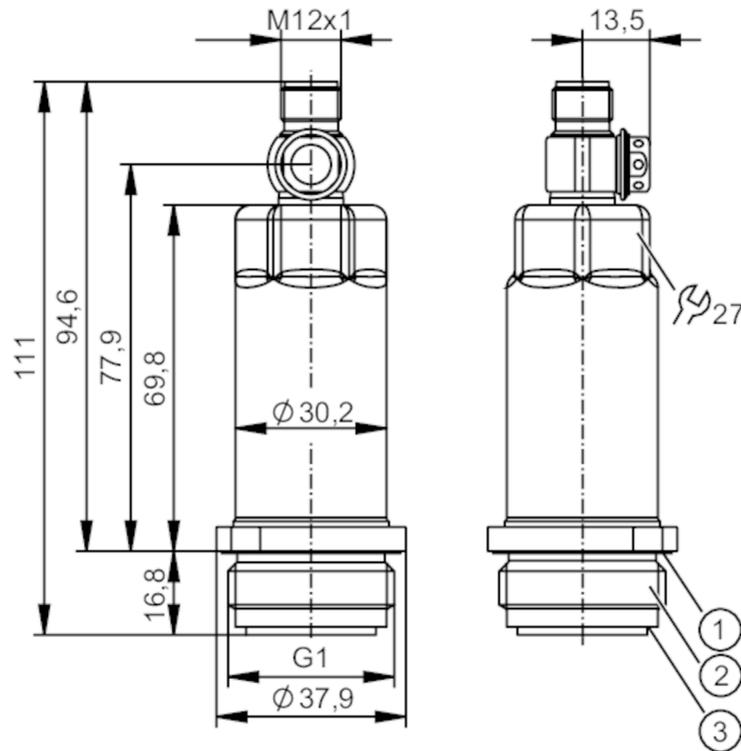# PM1705

Flush pressure sensor

PM-004-REA01-E-ZVG/US

1   groove with sealing ring (DIN EN ISO 1179-2)
2   external thread G1 (Aseptoflex Vario)
3   groove for sealing ring

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 1; Number of analog outputs: 1		
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Process connection	threaded connection G 1 external thread mit Dichtkontur Aseptoflex Vario		
Note	G1 Gewinde nach ISO 228. Alternativ dichtend über rückwärtige Dichtkontur mit Dichtung in Anlehnung an DIN EN ISO 1179-2.		

Application			
System	gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Temperature monitoring	no		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	100 bar	1450 psi	10000 kPa
Pressure rating	30 bar	435 psi	3000 kPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	30		

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Electrical data		
Operating voltage	[V]	18...30 DC
Min. insulation resistance	[MΩ]	100; (500 V DC)
Protection class		III
Reverse polarity protection		yes
Integrated watchdog		yes
2-wire		
Current consumption	[mA]	3.5...21.5
Power-on delay time	[s]	1
3-wire		
Current consumption	[mA]	< 45
Power-on delay time	[s]	0.5

Inputs / outputs	
Number of inputs and outputs	Number of digital outputs: 1; Number of analog outputs: 1

Outputs	
Total number of outputs	2
Output signal	analog signal; IO-Link; (configurable)
Number of digital outputs	1; (IO-Link)
Number of analog outputs	1
Analog current output [mA]	4...20; (scalable)
Max. load [Ω]	700; (Ub = 24 V; (Ub - 9 V) / 21.5 mA)
Short-circuit proof	yes
Overload protection	yes

Measuring/setting range			
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Analog start point	-1...3.2 bar	-14.5...46.4 psi	-100...320 kPa
Analog end point	-0.2...4 bar	-2.9...58 psi	-20...400 kPa
In steps of	0.002 bar	0.05 psi	0.2 kPa
Factory setting	ASP		0.0 bar
	AEP		4.0 bar

Accuracy / deviations	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)
Characteristics deviation [% of the span]	< ± 0,2; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)

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Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Reaction times

Damping for the analog output dAA	[s]	0...4
2-wire		
Step response time analog output	[ms]	30
3-wire		
Step response time analog output	[ms]	7

Interfaces

Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Smart Sensor - SSP 3.1	Measuring Sensor
	Common - I&D	Identification and Diagnosis
SIO mode	no	
Required master port class	A	
Process data analog	3	
Min. process cycle time	[ms]	3.2
IO-Link resolution pressure	[bar]	0.001
IO-Link process data (cyclical)	Function	bit length
	pressure	16
	device status	4
IO-Link functions (acyclical)	application specific tag; internal temperature	
Supported DeviceIDs	Type of operation	DeviceID
	default	664

Operating conditions

Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection	IP 67; IP 68; IP 69K	

Tests / approvals

EMC	DIN EN 61000-6-2	
	DIN EN 61000-6-3	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF	[years]	323
Note on approval	Factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL approval number	J021

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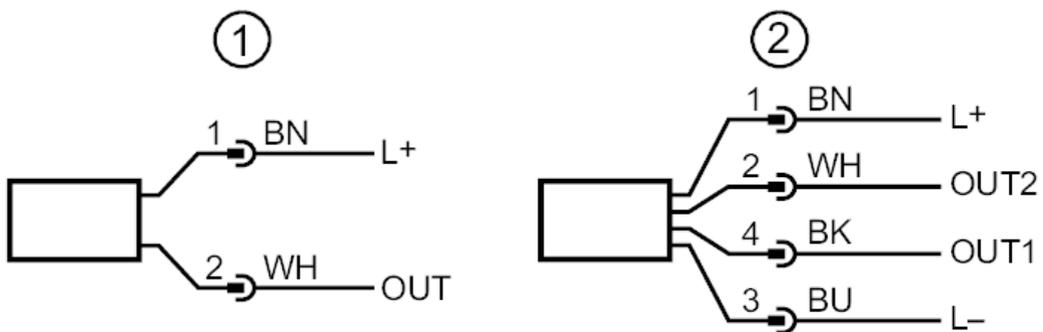| Mechanical data		
Weight	[g]	306.65
Housing		tubular
Dimensions	[mm]	Ø 30.2 / L = 111
Material		stainless steel (1.4404 / 316L); PBT
Materials (wetted parts)		ceramics (99.9 % Al2O3); stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; PTFE
Min. pressure cycles		100 million
Tightening torque	[Nm]	35
Process connection		threaded connection G 1 external thread mit Dichtkontur Aseptoflex Vario

Remarks	
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated

Connection

1   connection for 2-wire operation (analog)
2   connection for 3-wire operation (analog / IO-Link)
     OUT1 : IO-Link
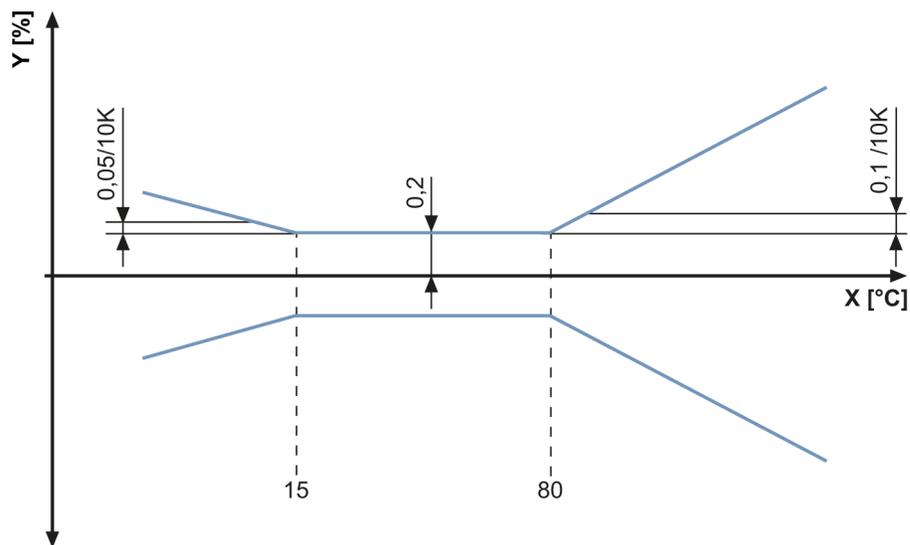   OUT2 : analog output

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Diagrams and graphs

ambient temperature influence on
the accuracy

X   temperature

Y   total deviation