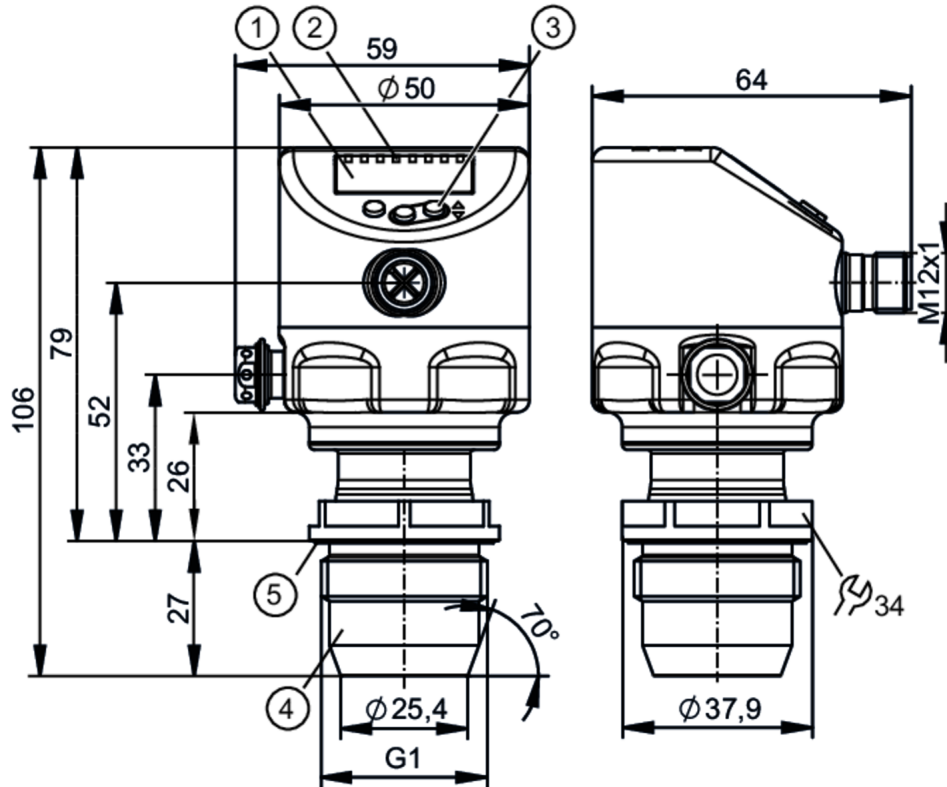


# PI1806



## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- Attention: The unit must only be installed in a process connection for G1 sealing cone.
- The G1A sealing cone of the unit is only suited for adapters with metal end stop.
- 5 groove with sealing ring



### Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.			

### Application

System	gold-plated contacts			
Application	flush mountable for the food and beverage industry			
Media	viscous media and liquids with suspended particles; liquids and gases			
Medium temperature [°C]	-25...150			
Min. burst pressure	50 bar	725 psi	5000 MPa	
Pressure rating	20 bar	290 psi	2000 kPa	
Vacuum resistance	-1000 mbar		-0.1 MPa	
Type of pressure	relative pressure; vacuum			
No dead space	yes			

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## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP

MAWP (for applications according to CRN)	[bar]	20
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### Electrical data

Min. insulation resistance	[MΩ]	100; (500 V DC)
Protection class		III
Reverse polarity protection		yes
Integrated watchdog		yes

### 2-wire

Operating voltage	[V]	20...30 DC
Current consumption	[mA]	3.5...21.5
Power-on delay time	[s]	< 1

### 3-wire

Operating voltage	[V]	18...30 DC
Current consumption	[mA]	5...45; (430 bei max. Laststrom)
Power-on delay time	[s]	< 0.5

### Inputs / outputs

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
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### Outputs

Total number of outputs		2
Output signal		switching signal; analog signal; IO-Link
Electrical design		PNP/NPN
Number of digital outputs		2
Output function		normally open / closed; (configurable)
Number of analog outputs		1
Analog current output	[mA]	4...20, invertible; (scalable)
Short-circuit protection		yes
Type of short-circuit protection		yes (non-latching)
Overload protection		yes

### 2-wire

Max. load	[Ω]	300
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### 3-wire

Max. voltage drop switching output DC	[V]	2
Permanent current rating of switching output DC	[mA]	100
Switching frequency DC	[Hz]	125
Max. load	[Ω]	(U <sub>b</sub> - 10 V) / 21,5 mA; 650 Ω (U <sub>b</sub> = 24 V)

### Measuring/setting range

Measuring range	-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Set point SP	-0.12...2.5 bar	-1.74...36.26 psi	-48...1004 inH2O	-12...250 kPa
Reset point rP	-0.124...2.496 bar	-1.8...36.2 psi	-50...1002 inH2O	-12.4...249.6 kPa
Analog start point	-0.124...1.994 bar	-1.8...28.92 psi	-50...801 inH2O	-12.4...199.4 kPa
Analog end point	0.382...2.5 bar	5.54...36.26 psi	153...1004 inH2O	38.2...250 kPa

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## Flush pressure sensor with display

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Min. difference between SP and rP	0.004 bar	0.06 psi	2 inH2O	0.4 kPa
In steps of	0.001 bar	0.01 psi	1 inH2O	0.1 kPa
Factory setting	SP1 = 0.625 bar		rP1 = 0.575 bar	
	SP2 = 1.875 bar		rP2 = 1.825 bar	
	ASP = 0.00 bar		AEP = 2.50 bar	
	dAP = 2.00 s		dAA = 2.00 s	

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

### Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	<b>Temperature range</b>	<b>total deviation</b>
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy [K]	± 2,5+ (0,08 x ( Umgebungstemperatur - Mediumtemperatur ))	
Repeatability [K]	± 0,2	
Resolution [K]	0.2	

### Reaction times

Damping process value dAP [s]	0...99.99
Damping for the analog output dAA [s]	0...99.99

2-wire		
Step response time analog output [ms]	30	

3-wire		
Min. response time of switching output (dAP) [ms]	3	
Step response time analog output [ms]	7	

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## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP

<b>Temperature monitoring</b>		
Dynamic response T05 / T09	[s]	< 45 / < 200; (DIN EN 60751 water ; > 0,9 m/s)
<b>Interfaces</b>		
Communication interface		IO-Link
Transmission type		COM2 (38,4 kBaud)
IO-Link revision		1.1
SDCI standard		IEC 61131-9
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode		yes
Required master port class		A
Min. process cycle time	[ms]	5.6
IO-Link resolution pressure	[bar]	0.0001
IO-Link resolution temperature	[K]	0.2
IO-Link process data (cyclical)	<b>Function</b>	<b>bit length</b>
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)		application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis
Supported DeviceIDs	<b>Type of operation</b>	<b>DeviceID</b>
	default	1154
<b>Operating conditions</b>		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 68; IP 69K
<b>Tests / approvals</b>		
EMC		DIN EN 61326-1
Shock resistance		DIN EN 60068-2-27
Vibration resistance		DIN EN 60068-2-6
MTTF	[years]	214
UL approval	UL approval number	J049
	File number UL	E174189
<b>Mechanical data</b>		
Weight	[g]	384.8
Housing		tubular
Dimensions	[mm]	Ø 50 / L = 106
Material		Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)		measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles		100 million
Tightening torque	[Nm]	20

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Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.
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### Displays / operating elements

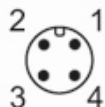
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa; inH2O	

### Remarks

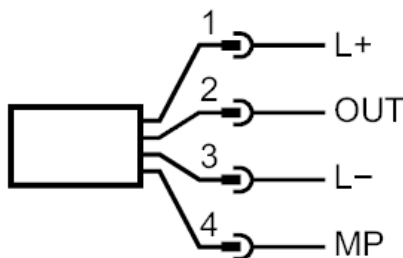
Pack quantity	1 pcs.
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### Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



### Connection



### 2-wire

1	L+	
2	OUT	AO

### 3-wire

1	L+	
2	OUT	DO2 (NO/NC), AO
3	L-	
4	MP	DO1 (NO/NC), IO-Link

### Parameter setting

1	L+	
3	L-	
4	MP	IO-Link

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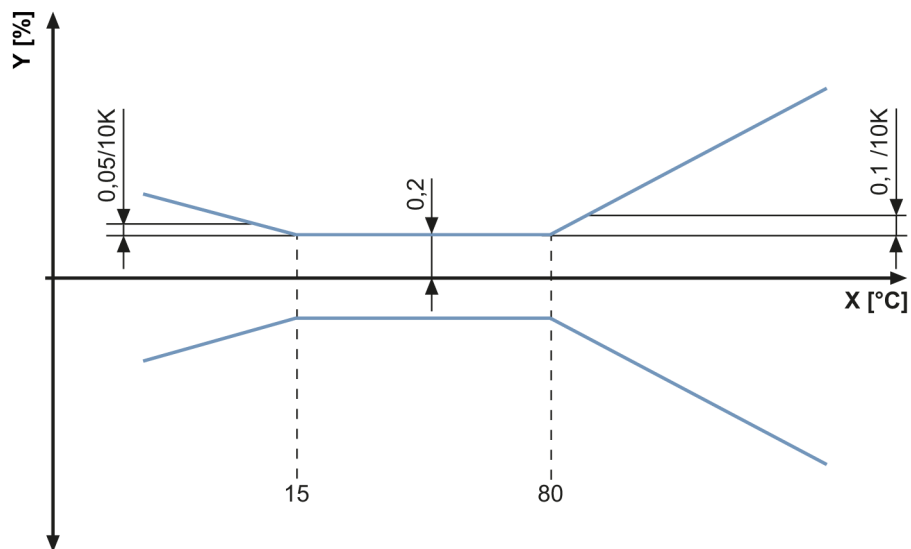


## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP

### Diagrams and graphs

ambient temperature influence on the accuracy



X temperature  
Y total deviation