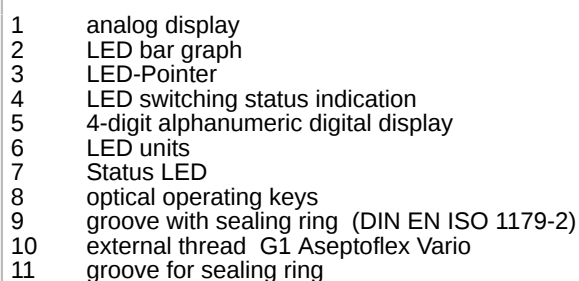


PG-,25-REA01-MFRKG/US/ /P



Application	
System	gold-plated contacts
Measuring element	ceramic-capacitive pressure measuring cell
Application	flush mountable for the food and beverage industry



Flush pressure sensor with display

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Media	viscous media and liquids with suspended particles; liquids and gases	
Medium temperature [°C]	-25...150	
Min. burst pressure	30000 mbar	435 psi
Pressure rating	6000 mbar	87 psi
Vacuum resistance	-1000 mbar	14.5 psi
Type of pressure	relative pressure; vacuum	
No dead space	yes	

Electrical data

Operating voltage [V]	18...30 DC	
Current consumption [mA]	25...260	
Min. insulation resistance [MΩ]	100; (500 V DC)	
Protection class	III	
Reverse polarity protection	yes	
Power-on delay time [s]	< 0.5	
Integrated watchdog	yes	

Inputs / outputs

Number of inputs and outputs	Number of digital outputs: 1; Number of analog outputs: 1	
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Outputs

Total number of outputs	2	
Output signal	switching signal; analog signal; IO-Link	
Electrical design	PNP/NPN	
Number of digital outputs	1	
Output function	normally open / closed; (configurable)	
Max. voltage drop switching output DC [V]	2	
Permanent current rating of switching output DC [mA]	100	
Switching frequency DC [Hz]	125	
Number of analog outputs	1	
Analog current output [mA]	4...20, invertible; (scalable)	
Max. load [Ω]	500	
Short-circuit protection	yes	
Type of short-circuit protection	yes (non-latching)	
Overload protection	yes	

Measuring/setting range

Measuring range	-12.4...250 mbar	-0.18...3.626 psi
Set point SP	-12.4...250 mbar	-0.18...3.626 psi
Analog start point	-12.4...200 bar	-0.18...2.901 psi
Analog end point	37.6...250 mbar	0.545...3.626 psi
In steps of	0.1 mbar	0.005 psi

Measuring range (bar)

Factory setting	SP1 = 62.5 mbar		
	SP2 = 57.5 mbar		
	ASP = 0.00 bar		AEP = 250 mbar
	dAP = 0.06 s		dAA = 0.06 s



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Measuring range (psi)			
Factory setting	SP1 = 0.906 psi		
	SP2 = 0.834 psi		
	ASP = 0.00 psi		AEP = 3.626 psi
	dAP = 0.06 s		dAA = 0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Resolution of display [K]	1		
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,1; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range	total deviation	
	-25...15 °C	Characteristics deviation ± 0,1 % of the span / 10 K	
	15...80 °C	Characteristics deviation	
	80...150 °C	Characteristics deviation ± 0,15 % of the span / 10 K	
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 0.8 + (0.16 x (ambient temperature - medium temperature))		
Repeatability [K]	± 0,2		
Reaction times			
Min. response time of switching output (dAP) [ms]	3		
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
Step response time analog output [ms]	7		
Temperature monitoring			
Dynamic response T05 / T09 [s]	< 55 / < 270; (DIN EN 60751 water ; > 0,9 m/s)		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM3 (230,4 kBaud)		



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IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, standard resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	1.3	
IO-Link resolution pressure [bar]	0.00001	
IO-Link resolution temperature [K]	0.1	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information pressure	2
	binary switching information temperature	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; Temperature peak counter	
Supported DeviceIDs	Type of operation	DeviceID
	default	1844
Operating conditions		
Ambient temperature [°C]	-25...70	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 69; (to DIN EN 60529)	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	10 g (10...2000 Hz)
MTTF [years]	115	
Embedded software included	yes	
UL approval	UL approval number	J058
	File number UL	E174189
Mechanical data		
Weight [g]	654	
Housing	manometer housing	
Dimensions [mm]	155 x 100 x 57	
Material	Housing: stainless steel (1.4404 / 316L); M12 connector: PPSU; sealing: FKM; pressure compensation element: PTFE; viewing glass: laminated safety glass 4 mm	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	35	
Process connection	threaded connection G 1 external thread mit Dichtkontur Aseptoflex Vario	

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Displays / operating elements		
Display	Pointer	LED, white ; 72 steps
	LED bar graph	multi-color ; 72 steps
	Measured values	alphanumeric display, white 4-digit
	Switching status	LED, yellow
	device status	LED, red/green
	Display unit	LED, white
	Display	display rotation: 320°
Display unit	bar; psi; °C; °F	
Operating elements	3	optical operating keys

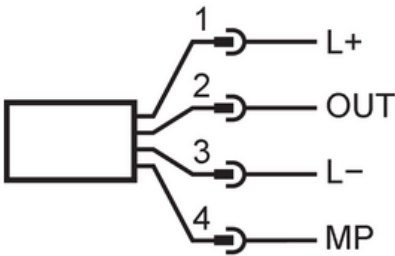
Remarks	
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



1	L+	
2	OUT	AO
3	L-	
4	MP	DO (NO/NC), IO-Link

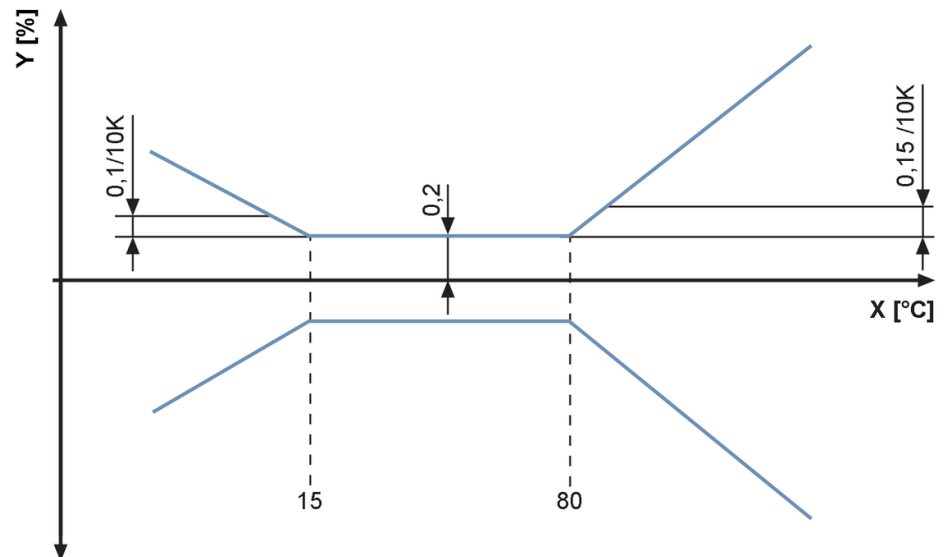


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Diagrams and graphs

ambient temperature influence on
the accuracy



X temperature
Y total deviation