



Technical Data Sheet

7550 - Speed Primer
7551 - Speed Primer Activator

50 State Compliant - 2.1 V.O.C.

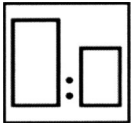
Description

Speed Primer is a medium build, versatile two component primer-surfacer. It has an ultra fast dry-to-sand time. This primer-surfacer is excellent for spot repairs. Speed Primer has excellent adhesion and solvent resistance with all topcoat paint systems.



Use suitable respiratory protection

We recommend to use fresh air supply respirator
Shake well before mixing



4 - Speed Primer (7550)
1 - Speed Primer Activator (7551)



Gravity spray gun set-up:
1.6 - 1.8 mm

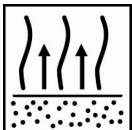
Application pressure:

8-10 PSI at air cap

Check gun manufacturer specification



2-3 medium wet coat



Between coats:

5 Minutes



20-25 Minutes @70°F (air dry) before sanding

Read complete TDS for detailed product information



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Description

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Product and additives

Product: - Speed Primer (7550)
Activators: - Speed Primer Activator (7551)

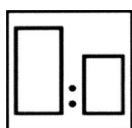
Compatible Substrates

All properly prepared rigid and semi rigid auto body parts
All brands of polyester fillers and glazing putties
Clean, properly sanded O.E.M. or refinish coatings
Self-etch primer or epoxy primer

Features

- ✓ Excellent flow out
- ✓ Excellent color hold-out
- ✓ Superior impact resistance
- ✓ Fast cure; can be sanded in 25 minutes

Mixing Instructions



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Application method

Apply 2-3 full wet coats

Technical Data

Color	Grey
Mix Ratio	4:1 Reducer Optional
Pot Life	30 minutes
Number of Coats	2-3
Flash Time (between coats)	5 minutes
Recoat w/o sanding	N/A
Dry to Sand	
Air Dry 70°F (21°C) 50% RH	20-25 mins. @70°F (21°C)
% Solids Sprayable by Weight	60%
Coverage Sq. Ft. / gal @ 1 mil*	720
Shelf Life	12 months



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Spray gun and pressure

	Fluid Tip	Spraying Pressure
HVLP gravity	1.6mm -1.8mm	8-10 psi @ air cap
Mini-Jet	1.1mm -1.3mm	8-10 psi @ air cap

Other Instructions

TINTING:

Speed Primer can be tinted using any single stage mixing toner (solid colors only) at no more than 5% by weight (approx. 50 grams per quart of Unreduced).

SURFACE PREPARATION:

Wash area with soap and warm water. Thoroughly clean area with **Wax and Grease Remover**. **Water Base Pre-clean** can be used where VOC restrictions are in effect.

Sand area according to body filler manufacturer's recommendations.

For optimum adhesion and corrosion protection, bare metal surfaces should be coated with a Self Etching Primer or an Epoxy Primer Sealer before applying primer-surfacer

APPLICATION:

Apply 2-3 medium wet coats of **Speed Primer** using a good quality spray gun. Allow 5 minutes flash time between coats.

Allow 20-25 minutes @ 70°F (21°C) air dry before sanding.

Speed Primer has a short potlife (30 minutes). It is recommended to clean the spray gun out immediately after use.

SANDING:

Allow **Speed Primer** to thoroughly cure before sanding. Sand primer surfacer with 180-220 grit sandpaper. If applying a sealer over the primer-surfacer, finish sand with 320-400 grit sandpaper. If applying topcoat directly over the Speed Primer finish sand with 400-500 grit sandpaper when applying basecoat and 320-400 grit sandpaper for single-stage system.

VOC / Regulatory information

Notice: Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and/or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.