

MACHINES

THAT CLOSE BAGS AND TAG PRODUCTS



TIE • CLOSEIT • ELASTITAG

bedford.com/machines

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MACHINE SERVICE

Whether we've built the machinery or partnered with another trusted vendor, you'll receive the support you deserve.

Equipment comes with installation assistance, parts, technical service, and more.



- Call in Support: Monday–Friday 7am–4pm (CST)
- Email support: service@bedford.com
- In-house repair
 - Machine rebuild/PM (preventative maintenance)
- Onsite Service
 - Broken/PM/Warranty Service
- Testing with customer product

**ORDER SPARE PARTS
FROM OUR WEBSTORE**



TIE PRODUCT

MINI TYER^{PRO}™



Bedford MiniTyer Pro® brings fast, professional grade tying to your business. Its compact footprint, durability, and compatibility with 2 twist tie spool sizes distinguish it as one of the top semi-automatic tyers on the market. Seamlessly add a custom-printed Crafted™ Bag Tag for your labeling needs.

MSRP \$4,299



WATCH VIDEO



Features

- 1 year warranty
- Easy Operation
- Fast tying: up to 60 closures per minute
- 2½ twists per closure
- Tie length for 3/8 in (9.5 mm) throat opening: 3.75 in (95 mm)
- Tie length for 5/8 in (15.8 mm) throat opening: 4.125 in (105 mm)
- Durable Construction
- PLC for networking & OEE performance
- Machine colors:
 - Ruby Red, Metallic Chrome, White
 - Custom colors available
- Can be inverted to accommodate taller bags

Specifications

- 3/8 in (9.5 mm) throat opening or 5/8 in (15.8 mm) throat opening
- Weight without spool: 27 lbs (12.2 kg)
- Machine Dimensions:
 - 14 in (H) x 7.5 in (W) x 24 in (D)
 - 35.5 cm (H) x 19 cm (W) x 60.9 cm (D)
- Electrical: 120 VAC
(optional: 240 VAC-50/60 Hz)

Material

- Tie width: 1/8 in (3 mm) and 5/32 in (3.9 mm)
- Plastic/paper, plastic, paper, or metallic ties
- Variety of spool sizes available:
 - 8 in (20.3 cm) diam. spool
 - 10 in (25.4 cm) diam. spool
- 3000 ft to 8000 ft
(914 m to 2,438 m) spools



TIE PRODUCT



Bag Opener speeds up production by holding bags open with air—just slide the loaf through. It's the first step in Bedford's easy bag closing and tagging system, followed by the Mini Tyer™ Pro and Bag Tag.

WATCH VIDEO



Available Tie Colors:



Available Metallic Tie Colors:



TIE PRODUCT

RING TYER™



The Bedford Ring Tyer™ is ideal for securing hoses, electrical cords, cables, flowers, or other bundled items. This easy to use, durable machine applies Bedford Twist Tie® up to 45 cycles per minute. Seamlessly add a custom-printed Crafted™ Ring Tag for your labeling needs by using a simple attachment.

MSRP \$20,330



Features

- 1 year warranty
- Easy to operate, easy to thread
- Bundle products with a diameter of 1 in–8.5 in (2.54 cm–21.6 cm).
- Fast tying: up to 45 closures per minute
- Up to 3 twists per closure
- Self adjusting tie length
- Locking casters for easy portability and securement
- Standard foot pedal tying mechanism with optional trip switch available

Specifications

- Weight: approx. 285 lbs (129.3 kg)
- Machine Dimensions:
55 in (H) x 24 in (W) x 32 in (D)
139.7 cm (H) x 60.9 cm (W) x 81.3 cm (D)
- Air Pressure Required: 65 psi
- Electrical: Standard: 120 VAC-60Hz
(Optional: 240VAC, 50/60 Hz)
- Standard Ring Size: 6 in (15.2 cm), with optional 4 in (10.1 cm) or 9 in (22.8 cm) rings

Material

- Tie material: 1/4 in (6 mm) paper 2-wire 24 gauge, 1/8 in wire spacing
- 10 in (25.4 cm) outside diameter
- 2,000 ft (609.6 m) spools



WATCH VIDEO



Available Tie Colors:



TIE PRODUCT

SUPER TYER™



The Super Tyer™ is a heavy duty, automated twist tyer for plastic or mesh bags. It is a table-top unit with a 7/8 in (22.2 mm) throat opening. This machine is perfect for larger bagged products such as produce, disposable tableware, and more.

MSRP \$4,750



Features

- Easy to operate, easy to thread
- Fast tying: 30 closures per minute
- Up to 3 twists per closure
- Air operated
- Safe to use
- Floor stand available

Specifications

- Weight: approx. 65 lbs (29.5 kg)
- Dimensions: 15 in (H) x 15 in (W) x 39 in (D)
38.1 cm (H) x 38.1 cm (W) x 99.1 cm (D)
- Air consumption: 1 cu ft (.03 cu m) per minute at 50 psi

Material

- Tie width: 5/32 in (3.97 mm), USSWG 27 gauge wire (.43 mm)
- Plastic, paper, plastic/paper, or metallic ties
- 8 in or 10 in (20.3 cm or 25.4 cm) outside diameter
- 3000 ft to 7000 ft (914 m to 2,133 m) spools
- Variety of colors



Available Tie Colors:



Available Metallic Tie Colors:



TIE PRODUCT

TAG TYER™



Tag Tyer™ semi-automatically applies high quality Bedford Twist Tie® and water-resistant tags to your produce bunches, cords, or cables for an eye-catching identification solution. Let us customize your machine for your specific packaging needs.

MSRP \$29,500



Features

- Easy to operate, easy to thread
- Fast tying: up to 20 closures per minute
- Adjustable between 2 to 4 twists per closure
- Self adjusting tie length
- Easy trigger activation
- Custom options: foot pedal, buttons, etc.

Specifications

- Weight: approx. 403 lbs (182.2 kg)
- Dimensions: 66 in (H) x 26 in (W) x 32 in (D)
167.6 cm (H) x 66 cm (W) x 81.3 cm (D)
- * Stand optional with lifting arm
- Air consumption: 65 psi, 0.5 cubic feet per minute (CFM)
- Electrical: Standard: 120 VAC-60Hz
(Optional: 240VAC, 50/60 Hz)
- Standard Ring Size: 6 in (15.2 cm)

Material

- Tie material: 1/4 in (6 mm) wet strength paper/plastic, 24 or 27 gauge wire
- 10 in (25.4 cm) outside diameter
- 2,000 ft (609.6 m) spools

Bedford Tag Material

- 2" x 2" Tag (5.08 cm x 5.08 cm)
- 4 mil Polypropylene
- 8,000 tags/spool



On average, 2"+ of tie can be saved on every produce bunch applied by the Tag Tyer. We would be happy to calculate the estimated annual savings by testing your actual bunches.

Available Tie Colors:

*Custom print available upon request



white

WATCH VIDEO



TIE PRODUCT

Peel & Stick® closures are a simple solution for making your bags reclosable. With the benefit of our Clean Edge Technology®, you get pressure sensitive adhesive without sticky edges.

MSRP \$5,900

PEEL & STICK® APPLIERS



Features

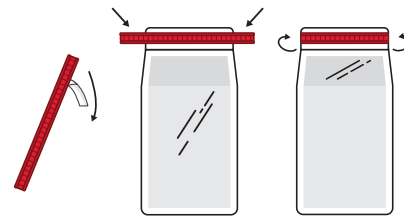
- 1 year warranty
- Saves time and labor, fast application (up to 30 bags per minute)
- No hot melt adhesive required
- Adjustable settings & foot activated
- Release liner is spooled separately for easy disposal
- Touchscreen interface makes set up & operation easy
- Applies tie length from 3.25 in–7 in (8.25 cm–17.78 cm)
- Adjustable bag stop allows tie placement 0.25 in–2.0 in (.63 cm–5.08 cm) from the top of the bag

Specifications

- Weight without spool: 88 lbs (40 kg)
- Machine dimensions:
25.5 in (H) x 37.5 in (W) x 13.5 in (D)
65 cm (H) x 95 cm (W) x 34 cm (D)
- Electrical: 120 VAC-60 Hz
(optional: 240 VAC-50/60 Hz)
- Power consumption: 200 Watts
- Air requirement: 80 psi (550 kPa)

Material

- Tie width: 0.315 in (8 mm)
- Exclusive Clean Edge Technology® pressure sensitive adhesive
- Spool length:
 - 1500 ft (457 m) spool; Diameter: 10 in (25.4 cm)
 - 3000 ft (914 m) spool; Diameter: 14 in (35.6 cm)
- Plastic or metallic tie in a variety of colors
- Option to convert bag film into tie
- One tie length with adhesive per spool
- Tie can be applied to paper, plastic, or PET bags



- Easy to apply by hand or machine
- Plastic or metallic ties
- Wide range of tie lengths & colors
- Special color matching & custom printing



WATCH VIDEO



Available Tie Colors:



Available Metallic Tie Colors:



TIE PRODUCT

Roll N Close® is an intuitive reclosure for flexible packaging. After initially opening the package, this closure performs by simply rolling or folding down the bag.

MSRP \$5,900

ROLL N CLOSE® APPLIER



Features

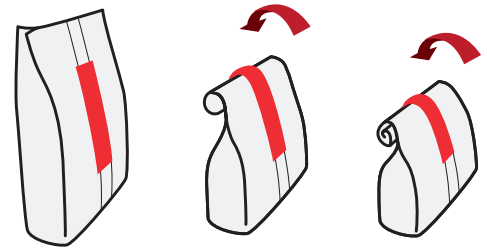
- 1 year warranty
- Saves time and labor, fast application (up to 30 bags/minute)
- No hot melt adhesive required
- Adjustable settings & foot activated
- Release liner is spooled separately for easy disposal
- Touchscreen interface makes set up & operation easier
- Applies tie length from 3.0 in–5.0 in (7.62 cm–12.70 cm)
- Adjustable bag tray allows tie placement 0.5 in–6.0 in (1.27 cm–15.24 cm) from top of bag

Specifications

- Weight without spool: 88 lbs (40 kg)
- Machine dimensions:
24.0 in (H) x 39.75 in (W) x 13.5 in (D)
61 cm (H) x 101 cm (W) x 34 cm (D)
- Electrical: 120 VAC-60 Hz
(optional: 240 VAC-50/60 Hz)
- Power consumption: 200 Watts
- Air requirement: 90 psi (620 kPa)

Material

- Tie width: 0.5 in (1.27 cm)
- Exclusive Clean Edge Technology® pressure sensitive adhesive
- Spool length: 1500 ft (457 m) spool; Diameter: 12 in (30.5 cm)
- Plastic or metallic tie in a variety of colors
- Option to convert bag film into tie
- Tie can be applied to paper, plastic, or PET bags



- Pre-coated with adhesive (no hot melt system required)
- Custom-printing is available for instructions or branding
- Various wire gauges available for use on light and heavy weight films
- Available in sheets of cut lengths for hand application or spools for semi-automatic application

WATCH VIDEO



Available Tie Colors:



Available Metallic Tie Colors:



CLOSEIT PRODUCT



- Integrates with high speed bakery lines to close horizontal packaging
- Up to 110 bags per minute
- CloseIt Clip reels have higher clip visibility for operators
- Dimensions:
30 in (H) x 31 in (W) x 26 in (D)
76.2 cm (H) x 78.7 cm (W) x 66 cm (D)

MSRP \$11,000

BRUSH UNIT \$4,000

WATCH VIDEO





- Ideal for vertical packaging and ready for production in a packing house or bakery
- Up to 50 bags per minute
- CloseIt Clip reels have higher clip visibility for operators
- Dimensions:
30 in (H) x 31 in (W) x 26 in (D)
76.2 cm (H) x 78.7 cm (W) x 66 cm (D)
- Can also use with CloseIt Flag
- Can add a Matthews 42 Printer

MSRP \$6,175

WATCH VIDEO



CLOSEIT PRODUCT



M1
CloseIt
BY BEDFORD

- Portable, easy-to-use machine for semi-auto application of our clips
- Up to 30 bags per minute
- Dimensions:
16 in (H) x 9 in (W) x 26 in (D)
40.6 cm (H) x 22.9 cm (W) x 66 cm (D)

MSRP \$650

WATCH VIDEO





Sato - Print on Demand

If you're in an industry where things can change quickly, then Print on Demand is for you! Simply load spools of your brand's ElastiTags to print variable data such as date codes, bar codes, prices, or sequential numbering as needed directly from your packaging facility!

MSRP \$3,280

Specifications

- Weight: 42 lbs (20 kg)
- Machine dimensions:
17.99 in (H) x 13.30 in (W) x 12.63 in (D)
457 mm (H) x 338 mm (W) x 321 mm (D)
- Electrical: 120 VAC-60 Hz
- ElastiTag Spool: 1,000 tags per spool or
4,000 tags per case
- 8" outside diameter

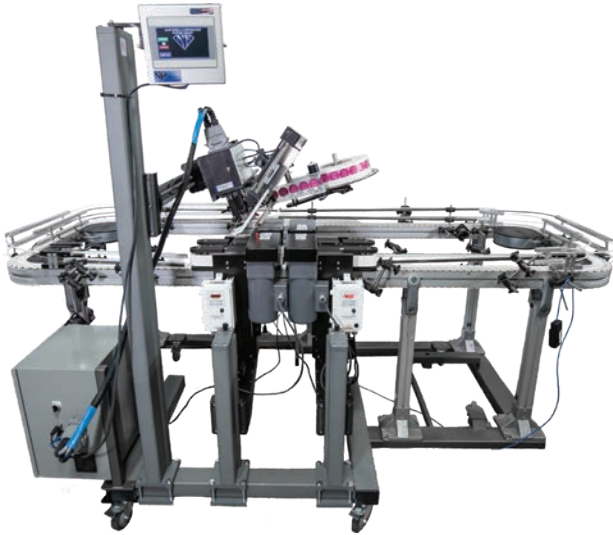
WATCH VIDEO



MACHINE PARTNERS



ASK US FOR A REFERRAL



Northfield ElastiTag Applicator

The automatic Northfield ElastiTag Applicator makes securing hangtags onto products fast and convenient—to the tune of up to 180 tags per minute! This high-speed machine comes with in-field consultation and 24/7 technician support.

WATCH VIDEO



SEARCH DIELINES



That can be applied
by the Northfield
ElastiTag Applicator



Graphic Packaging

Graphic Packaging's ElastiTag applicator is a high-speed machine capable of applying up to 450 ElastiTags per minute to your bottles or containers!

WATCH VIDEO



Customer Experience



“

“Our mine rough production team says the bag tying machine is working great and making their work easier! Very happy with the machine.”

Rick Conway, President/CEO Squire Boone Village



“

“The Mini Tyer has been working great. It has been a valuable addition to our production line and speeds things up a bit.”

Scott Ward, Integrated Compliance and IT Specialist, Five Lakes Popcorn



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